



Installation and Operation Manual

MOUNTAIN SERIES

Stone Hearth Oven

Radiant Flame, Gas-Fired Models



MT. CHUCKANUT
WS-MS-4-RFG-W

MT. ADAMS
WS-MS-5-RFG-W

MT. BAKER
WS-MS-6-RFG-W

MT. RAINIER
WS-MS-7-RFG-W



WoodStone

wood stone corporation
1801 w. bakerview rd.
bellingham, wa 98226 usa

tf. 800.988.8103
t. 360.650.1111
f. 360.650.1166

woodstone-corp.com
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**INSTALLATION AND OPERATION MANUAL
THE WOOD STONE MOUNTAIN SERIES****STONE HEARTH COOKING EQUIPMENT****WS-MS-(4,5,6,7)-RFG-W MODELS****GAS-FIRED / WOOD OPTIONAL OVEN****ADDITIONAL COPIES AVAILABLE UPON REQUEST**



WOOD STONE MOUNTAIN SERIES GAS-FIRED OVEN OPERATING INSTRUCTIONS

RETAIN THIS MANUAL FOR FUTURE REFERENCE

Additional copies of this manual at woodstone-corp.com.

For prompt responses to service/maintenance questions, call us at @ 1-800-988-8103.

FOR YOUR SAFETY: Consult your local gas supplier for a statement outlining a procedure to be followed in the event you smell gas. Post the statement in a prominent location.

READ ALL INSTRUCTIONS BEFORE INSTALLING AND USING THIS APPLIANCE

Please read this entire manual before you install the oven. Failure to follow instructions may result in property damage, bodily injury or even death. Contact your local building or fire officials about restrictions and installation inspection in your area.

WHEN THE OVEN IS NOT PROPERLY INSTALLED, A FIRE MAY RESULT.
TO REDUCE RISK OF FIRE, FOLLOW THE INSTALLATION INSTRUCTION.

FOR YOUR SAFETY: Do not store or use gasoline or other flammable vapors or liquids in the vicinity of this or any other appliance. Also, always keep the area under and around this appliance free and clear of any and all combustible materials.

WARNING: Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment.

IMPORTANT: It is recommended that this oven be installed, maintained and serviced by authorized professionals.

IN THE EVENT OF A POWER FAILURE, NO ATTEMPT SHOULD BE MADE TO OPERATE THE OVEN.



An ongoing program of product improvement may require us to change specifications without notice. **WS-MS-(4,5,6,7)-RFG-W,**
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wood stone corporation
1801 w. bakerview rd.
bellingham, wa 98226 usa

tf. 800.988.8103
t. 360.650.1111
f. 360.650.1166

info@woodstone-corp.com or visit woodstone-corp.com



A MAJOR CAUSE OF OVEN RELATED FIRES IS A FAILURE TO MAINTAIN REQUIRED CLEARANCES TO COMBUSTIBLE MATERIAL. IT IS OF UTMOST IMPORTANCE THAT THIS OVEN BE INSTALLED ONLY IN ACCORDANCE WITH THESE INSTRUCTIONS.

**USE SOLID WOOD FUEL ONLY
DO NOT USE PRODUCTS NOT SPECIFIED FOR THIS OVEN**

CAUTION: Never use gasoline, gasoline-type lantern fuel, kerosene, charcoal lighter fluid or similar liquids to start or freshen-up a fire in this oven. Keep all such liquids well away from the oven when in use.

CAUTION: DISCONNECT POWER TO THE OVEN BEFORE SERVICING OR CLEANING.

WARNING: This product must be installed by a licensed plumber or gas fitter when installed within the Commonwealth of Massachusetts.

SAVE THE INSTRUCTIONS

Wood Stone's gas-fired ovens have been tested and approved by Intertek Testing Services, and are ETL Listed to ANSI Z83.11b - 2009, CSA 1.8b-2009, UL Subject 2162, ULC-S627-00, UL 737 and to NSF/ANSI Standard 4 - 2009.





LIFTING THE OVEN

1. USING A CRANE

The oven arrives with four lifting eyes attached. When craning a Wood Stone oven, use a spreader bar with a two-legged sling rigged on each end. The spreader bar should be of a sufficient length to keep the sling from contacting the oven.

NOTE: Once lifting eyes are no longer needed, remove the lifting eyes one at a time **AND BE SURE TO REPLACE THE BOLTS THAT ATTACH THE OVEN TO THE STAND.**

2. USING A FORKLIFT

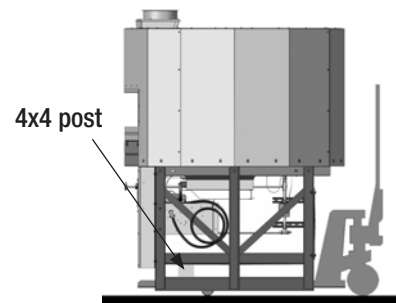
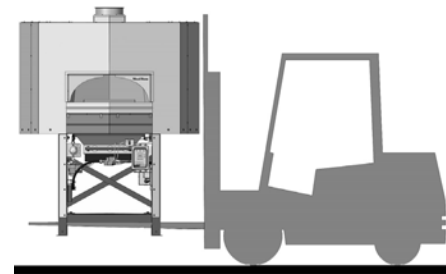
Be sure to use a forklift rated, and forks the minimum length, as shown in the table below. If necessary, fork extensions must be used so the forks extend through the fork lift pockets to the opposite side of the stand. Lift from either side as shown. Do not lift from the front or back. The oven is very top heavy, so spread the forks as far apart as possible.

Model	Oven	Approximate shipping weight	Minimum fork length required	Required forklift capacity
WS-MS-4	Mt. Chuckanut	2,400 lbs.	4'	5,000 lbs.
WS-MS-5	Mt. Adams	3,600 lbs.	5'	6,000 lbs.
WS-MS-6	Mt. Baker	4,600 lbs.	6'	6,000 lbs.
WS-MS-7	Mt. Rainier	6,000 lbs.	7'	9,000 lbs.

3. USING A PALLET JACK

Once the oven has been removed from the delivery vehicle, it can easily be moved on flat surfaces using a pallet jack. To lift the oven with a pallet jack, remove the front and rear angle iron stabilizers from the base of the oven stand and place a stout 4x4 post through the fork pocket as shown.

THE OVEN IS VERY TOP-HEAVY. MOVING THE OVEN UP OR DOWN A RAMP OR INCLINE ON A PALLET JACK IS NOT SAFE!



DO NOT TURN THE OVEN ON ITS SIDE!

Contact Wood Stone if the oven must be turned on its side for specific instructions. Moving a Wood Stone oven can present challenges to even the most experienced riggers. Take your time, use your head, secure the proper equipment and make safety your first priority. Please don't hesitate to call the factory for technical support.

DELIVERY NOTE: The customer will receive an Oven Shipping Notification when the oven leaves the Wood Stone factory. This will include a PRO# and a trucking company contact number. Wood Stone recommends that you confirm the delivery date/time with the trucking company before committing to heavy equipment and/or labor. Our goal is a smooth and safe delivery.



CLEARANCES

1. The Wood Stone gas-fired oven must have a **minimum 1" clearance to combustibles from all sides, and 14" clearance to combustibles from the top** (see INSTALLATION CLEARANCES section on next page). If building a facade that will contact the oven, use completely non-combustible materials*. Please note that standard Drywall (or Sheetrock) is considered a combustible.
2. Any facade materials 6" to either side of the oven doorway and above must be constructed of non-combustible building materials.
3. Install this oven only on a non-combustible floor surface. (Cet appareil doit être installé sur une surface de plancher non-combustible.) The non-combustible floor surface should extend 36" out in front of the oven, and extend 30" to either side of the oven doorway.

*When non-combustible building materials contact the body of the appliance, the clearances to combustibles are transferred to those non-combustibles.

NOTICE: For stucco-ready appliances (model numbers ending in "-S"), the same clearances as described above apply. Non-combustible stucco mix must be used and applied to a minimum thickness of 1".

IF THIS OVEN IS NOT PROPERLY INSTALLED A FIRE MAY RESULT. TO REDUCE THE RISK OF FIRE, FOLLOW THESE INSTALLATION INSTRUCTIONS. A MAJOR CAUSE OF OVEN RELATED FIRES IS FAILURE TO MAINTAIN REQUIRED CLEARANCES (AIR SPACES) TO COMBUSTIBLE MATERIALS. IT IS OF UTMOST IMPORTANCE THAT THIS OVEN BE INSTALLED ONLY IN ACCORDANCE WITH THESE INSTRUCTIONS.

WARNING: DO NOT PACK REQUIRED AIR SPACES WITH INSULATION OR OTHER MATERIAL.

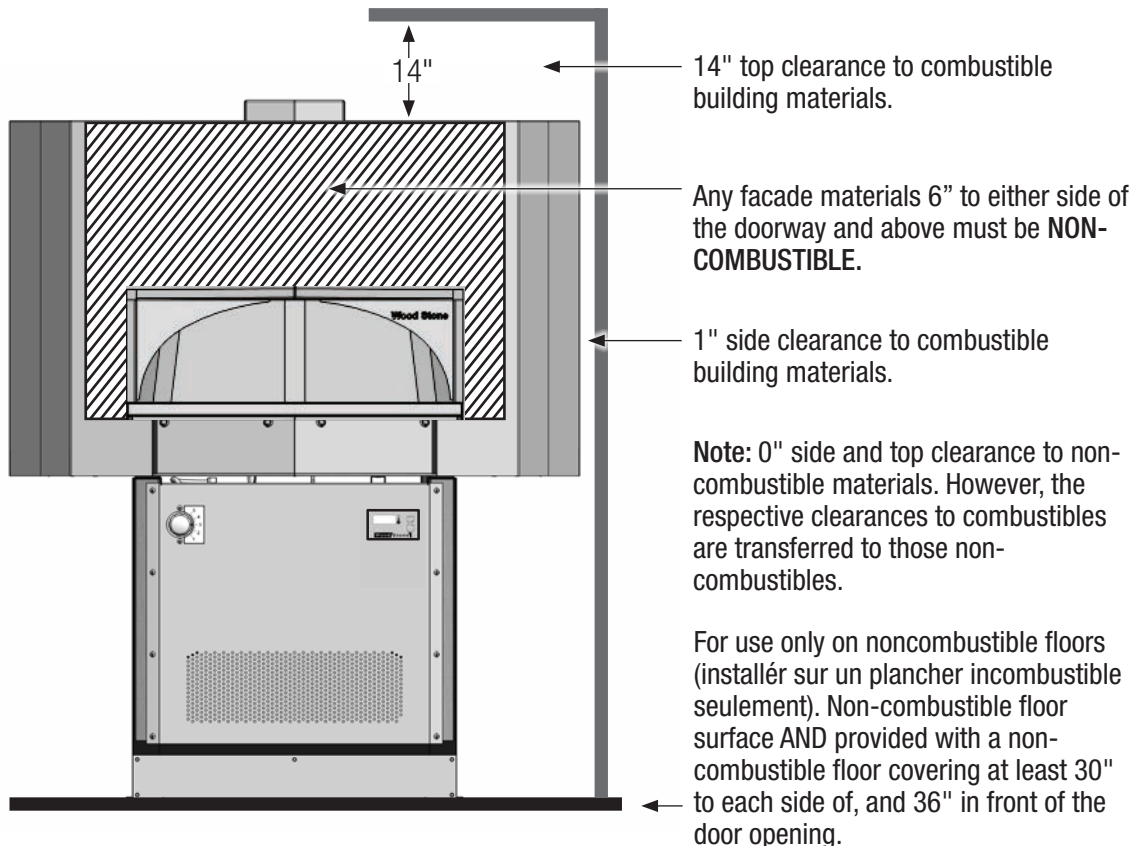




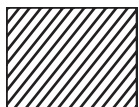
WARNING: Installation and servicing of this product could expose you to glasswool/ceramic fibers as well as calcium silicate dust. **ALWAYS WEAR RESPIRATORY AND EYE PROTECTION WHEN INSTALLING OR SERVICING THIS APPLIANCE.** Please read this entire manual before you install the oven. Failure to follow instructions may result in property damage, bodily injury or even death. Contact your local building or fire officials about restrictions and installation inspection in your area.

PLEASE READ THIS ENTIRE MANUAL BEFORE YOU INSTALL THE OVEN. FAILURE TO FOLLOW INSTRUCTIONS MAY RESULT IN PROPERTY DAMAGE, BODILY INJURY OR EVEN DEATH. CONTACT YOUR LOCAL BUILDING OR FIRE OFFICIALS ABOUT RESTRICTIONS AND INSTALLATION INSPECTION IN YOUR AREA.



THE FOLLOWING CLEARANCE INFORMATION APPLIES TO ALL WOOD STONE MOUNTAIN SERIES OVENS

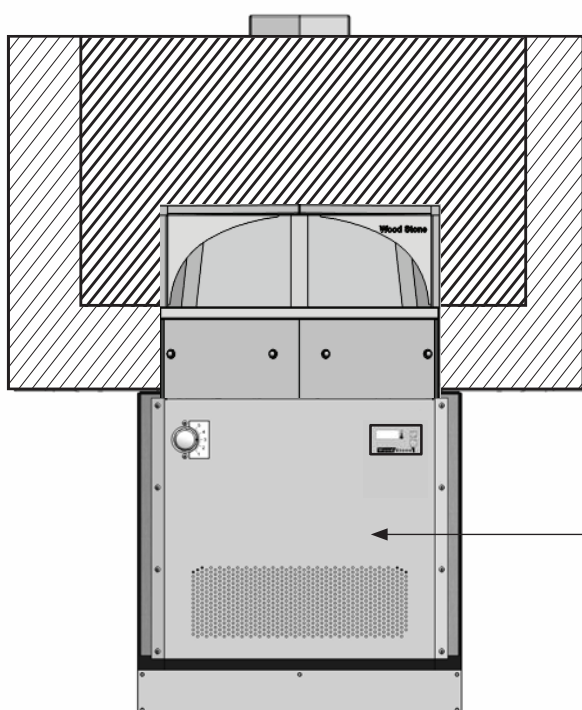


-  Combustible building material
-  Non-combustible building material
-  Any facade wall 6" to either side of the oven doorway and above **MUST** be of non-combustible construction with no exceptions.




Wood Stone Mountain Series (MS-) ovens carry an ETL Sanitation listing. The oven interior only is ETL listed to NSF/ANSI Standard 4. This means that the surfaces of the oven which are meant to be left exposed after the facade has been put in place have been evaluated from the standpoint of sanitation and food safety and found to comply with NSF/ANSI Standard 4. To operate the oven in accordance with NSF/ANSI Standard 4, only pizza and bread products may be cooked directly on the floor of the oven. Other types of food may be cooked on or in pans, or other suitable containers to prevent spillage onto the oven deck.


Go to www.woodstone-corp.com for detailed instructions for constructing a facade around a Wood Stone oven.



If using an exhaust hood over the oven, make sure your facade allows proper access for removal of the hood filters.

A removable Service Panel or storage box allows access for service of gas and electrical components. If this panel is not used, access and air intake of equivalent dimensions **MUST** be provided at the front of the oven.

 Hatched areas shall not be exposed after installation of facade.

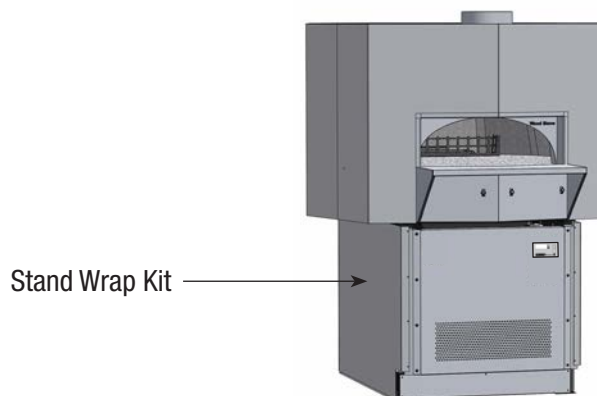
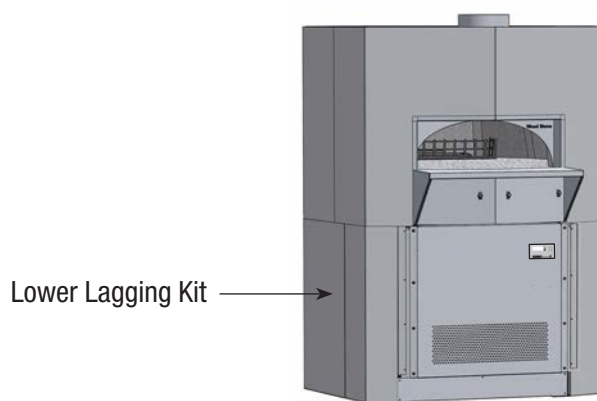
 Any facade wall 6" to either side of the oven doorway and above **MUST** be of non-combustible construction with no exceptions.



The Mountain Series (MS-) model ovens are ETL approved for outdoor installation. When installed outdoors, the open area beneath the oven must be enclosed, with the exception of the perforated area on the front Service Panel (or storage box) for air intake. The oven may be installed in a weatherproof enclosure. If so, be sure to maintain all clearances and adhere to the installation requirements included in this manual.

KEEP THE AREA AROUND AND BENEATH THE OVEN CLEAR OF GRASS, LEAVES, AND OTHER COMBUSTIBLE MATERIALS.

Wood Stone also offers the following options to enclose the area beneath the oven.





The Wood Stone Gas ovens are equipped with a 3/4" NPT gas connection located at the rear left of the oven. Have a licensed gas installer provide the hook-up and test all fittings and pipe connections for leaks. Use approved gas leak detectors (soap solutions or equivalent) over and around the fittings and pipe connections. **DO NOT USE FLAME TO TEST FOR LEAKS!**

SV-2 is the gas control valve that operates the interior radiant burner. SV-2 is located at the rear left beneath the oven.

NOTE: The gas valve is shipped in the **ON** position.

The manifold pressure test port for the radiant burner is a 1/8" NPT plugged tap located at the base of the T-junction between the SV-2 and the radiant/interior burner.

The burner manifold pressure has been adjusted and tested at the factory. A variety of factors can influence this pressure, so be sure to test the burner manifold pressure and adjust the valve as necessary to achieve the specified pressure.

NOTE: Maximum inlet gas pressure: 1/2 psi (14 inches W.C.)

This oven requires no modifications or adjustments for use at high altitudes.

Factory specified individual burner manifold pressures (W.C.) for RFG-W models equipped to burn Natural Gas (NG)

Model	SV-2
WS-MS-4-RFG-W-NG	5"
WS-MS-5-RFG-W-NG	4.75"
WS-MS-6-RFG-W-NG	4.75"
WS-MS-7-RFG-W-NG	4.6"

Factory specified individual burner manifold pressures (W.C.) for RFG-W models equipped to burn Propane (LP & HLP)

Model	SV-2
WS-MS-4-RFG-W-LP	7"
WS-MS-5-RFG-W-LP	8"
WS-MS-6-RFG-W-LP	8"
WS-MS-7-RFG-W-LP	9.5"

Model	SV-2
WS-MS-4-RFG-W-HLP	7"
WS-MS-5-RFG-W-HLP	8"
WS-MS-6-RFG-W-HLP	8"
WS-MS-7-RFG-W-HLP	9.5"



Hourly Natural Gas (NG) BTU/hr input rates for Wood Stone RFG-W models

Model	BTU/hr Input Rate
WS-MS-4-RFG-W-NG	68,000
WS-MS-5-RFG-W-NG	105,000
WS-MS-6-RFG-W-NG	105,000
WS-MS-7-RFG-W-NG	123,000

Hourly Propane (LP & HLP) BTU/hr input rates for Wood Stone RFG-W models

Model	BTU/hr Input Rate	Model	BTU/hr Input Rate
WS-MS-4-RFG-W-LP	60,000	WS-MS-4-RFG-W-HLP	68,000
WS-MS-5-RFG-W-LP	94,000	WS-MS-5-RFG-W-HLP	105,000
WS-MS-6-RFG-W-LP	94,000	WS-MS-6-RFG-W-HLP	105,000
WS-MS-7-RFG-W-LP	142,000	WS-MS-7-RFG-W-HLP	142,000

Wood Stone recommends that the appliance's individual shutoff valve (supplied by others) be left readily accessible. Wood Stone also recommends that inspection and maintenance of the burners and gas piping connections of this appliance be performed at regularly scheduled intervals and only by professional gas appliance service agencies.

GAS CODE LIMITATIONS

The installation of this appliance must conform with local codes, or in the absence of local codes, with the National Fuel Gas Code, ANSI Z223.1, or The Natural Gas installation Code CAN/CGA-B149.1 as applicable:

The appliance and its individual shutoff valve (supplied by others) must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 psi (3.45 kPa).

The appliance must be isolated from the gas supply piping system by closing its individual manual shutoff valve (supplied by others) during any pressure testing of the gas supply piping system at test pressure, equal to or less than 1/2 psi (3.45 kPa).



Incoming power should be connected to the terminal strip located in the Transformer Junction Box beneath the oven (see diagram below). The standard oven model comes configured for connection to a 120 VAC circuit. The oven can be ordered configured for connection to a 240 VAC circuit. Always refer to the equipment data plate beneath the oven to verify the proper voltage. The voltage is also specified on the transformer box cover. Never connect an oven rated 120 VAC to a 240 VAC circuit or vice versa. It is recommended that the oven be connected to its own individual branch circuit. Have a licensed electrician connect the oven to the appropriate 120 VAC or 240 VAC circuit. Electrical diagrams are located directly to the right, behind the removable service/intake panel of the appliance as well as inside the control box. Electrical diagrams are also located near the end of this manual. See the FRONT PANEL ASSEMBLY section of this manual for the location of the transformer housing.

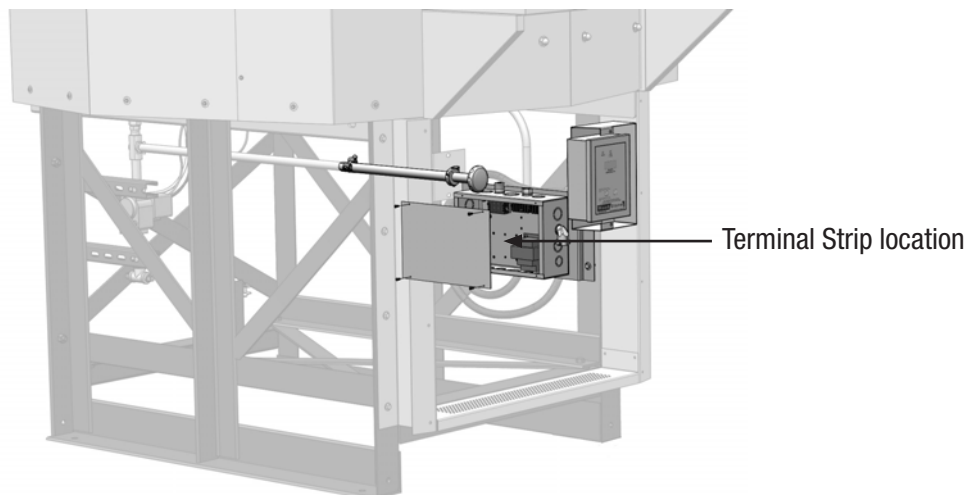
ELECTRICAL RATINGS

120 VAC, 1.1 A, 50/60 Hz

240 VAC, 1.1 A, 50/60 Hz

ELECTRICAL CODE LIMITATIONS

Electrical grounding: This appliance must be electrically grounded in accordance with local codes, or in the absence of local codes, with the National Electrical code, ANSI/NFPA 70 or the Canadian Electrical Code, CSA C22.1 as applicable.





The following are the manufacturer's recommendations for venting the Wood Stone MS (Mountain Series) RFG-IR-W ovens. It is never appropriate to use "B vent" in any part of an exhaust system connected to a Wood Stone oven. All duct material must be manufactured to the specifications of a grease duct. This is a wood/gas combination oven and must be vented as a solid fuel piece of equipment. Due to the possibility of sparks entering the system, exhaust systems serving solid fuel equipment must be vented separately from other non-solid fuel equipment. The duct serving this oven should be inspected at least twice a month during the first two months of operation, to establish rate of creosote buildup and necessary cleaning schedule. Typically, we recommend monthly cleaning for all solid fuel ovens. Submit venting plans to your local authorities before proceeding with your installation, as there may be additional requirements in your area.

There are two venting options.

VENTING OPTION 1

Direct Connection: A Listed building heating appliance chimney, also listed as a grease duct as described in NFPA 96, connected directly to the oven flue collar and provided with a power ventilator listed for restaurant appliance exhaust. The power ventilator should be rated for a minimum of 450 °F. Wood Stone does not recommend the use of an in-line fan. A field built grease duct, constructed and installed to the specifications of a grease duct as detailed in NFPA 96 or the International Mechanical Code, may also be used.

A static pressure of -0.14 inches water column is necessary at the oven flue collar to ensure that flue gas temperatures do not exceed 450 °F at the fan inlet. This measurement may be taken by inserting the probe of the manahelic gauge through the oven doorway, upwards to the oven flue collar. **NOTE:** Double door ovens (models ending in "-DD"), have two flue collars. Both must be connected and a static pressure of negative 0.1 inches must be maintained at each collar. See table below for CFM required to attain the specified static pressure. **NOTE:** Solid fuel burning ovens must be vented separately from non-solid burning equipment.

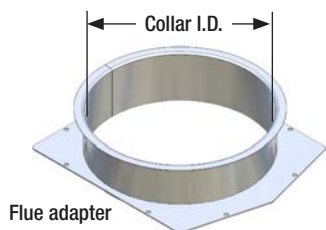
CFM REQUIREMENTS

Model	CFM required
WS-MS-4-RFG-W	425
WS-MS-4-RFG-W	500
WS-MS-4-RFG-W	500
WS-MS-4-RFG-W	550

Install the venting system in accordance with the duct manufacturer's instructions and in accordance with all local codes. All field built components should be built to the applicable codes and standards and are subject to the approval of the authority having jurisdiction.



NOTE: If your MS-5, MS-6 or MS-7 oven is ordered from Wood Stone without a hood, it will have a round flue adapter installed to facilitate direct connection to a round duct. If the oven is to be installed under a hood, it MAY be necessary to remove the round adapter to properly position the hood. This is done by removing the screws that attach the adapter to the oven. Please contact Wood Stone if you have any questions.



Model	Oven	Flue Collar I.D. (nominal)
WS-MS-5	Mt. Adams	10 inch
WS-MS-6	Mt. Baker	10 inch
WS-MS-7	Mt. Rainier	10 inch

NOTE: MS-4 ovens come standard with a round 8" O.D. collar and do not require the flue adapter for a direct connection.

VENTING OPTION 2

A Listed Type 1 exhaust hood or one that is constructed and installed in accordance with all relevant local and national Codes. Wood Stone offers eyebrow-type hoods designed specifically for Wood Stone ovens. See specification sheet on ventilators for Wood Stone ovens. Note that the notch of the hood is even with the front edge of the oven. The hood must be installed in accordance with the hood manufacturer's instructions, and with the Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations, NFPA 96 and/or the applicable local and national codes. Refer to the exhaust hood manufacturer's recommendations for inspection, maintenance and cleaning. Solid fuel burning ovens must be vented separately from non-solid fuel burning equipment.

It is never appropriate to use "B vent" in any part of an exhaust system connected to a Wood Stone oven. All duct material must be manufactured to the specifications of a grease duct. Due to the possibility of sparks entering the duct, exhaust systems serving solid fuel equipment **MUST** not be combined with exhaust systems serving other (non-solid fuel) equipment. This model is rated as solid fuel equipment and must be vented as such.

VERY IMPORTANT!

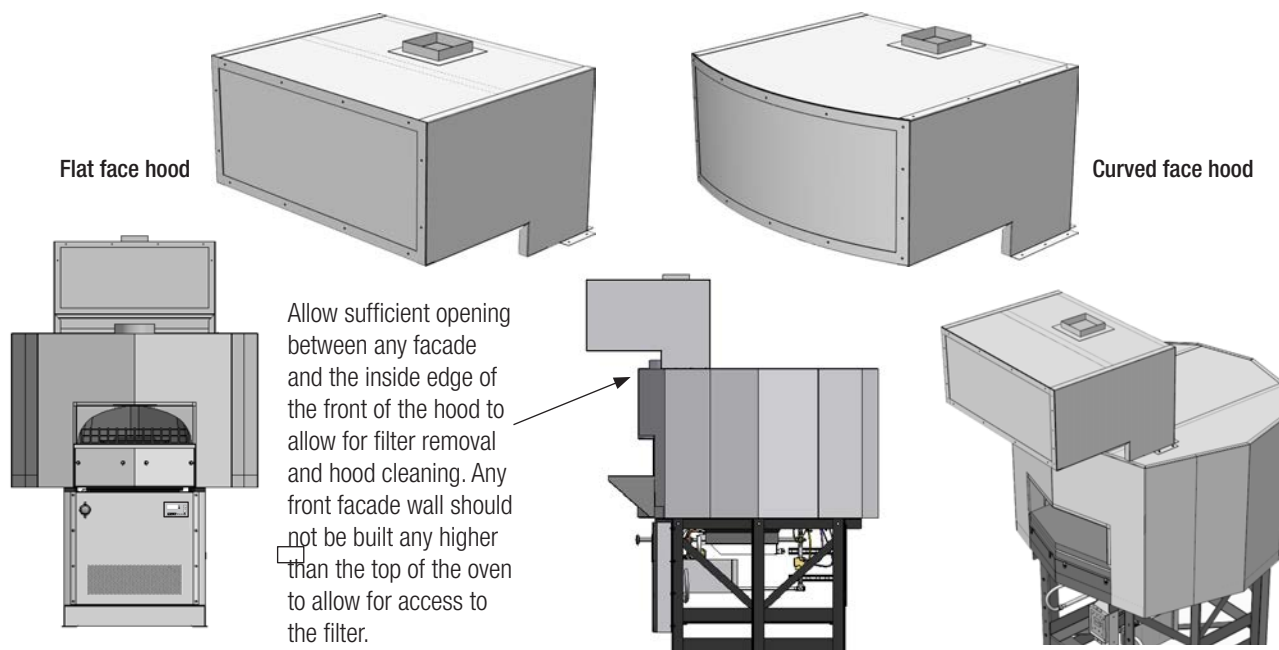
WOOD STONE RECOMMENDS THAT YOU CONSULT WITH A QUALIFIED MECHANICAL ENGINEER AND SUBMIT YOUR VENTING PLANS TO LOCAL CODE AUTHORITIES BEFORE PROCEEDING WITH INSTALLATION.



FIRE SUPPRESSION

Check with your local code officials to see if fire suppression is required in your area. If fire suppression is required, you must vent the oven using a Type 1 hood constructed and installed in accordance with NFPA 96. The fusible link in the hood must be rated at 450 °F minimum. Wood Stone offers Listed exhaust hoods for our ovens that are pre-piped for ANSUL R-102 fire suppression. All installations are subject to the approval of the local authority having jurisdiction.

INSTALLATION VIEWS OF A WOOD STONE HOOD

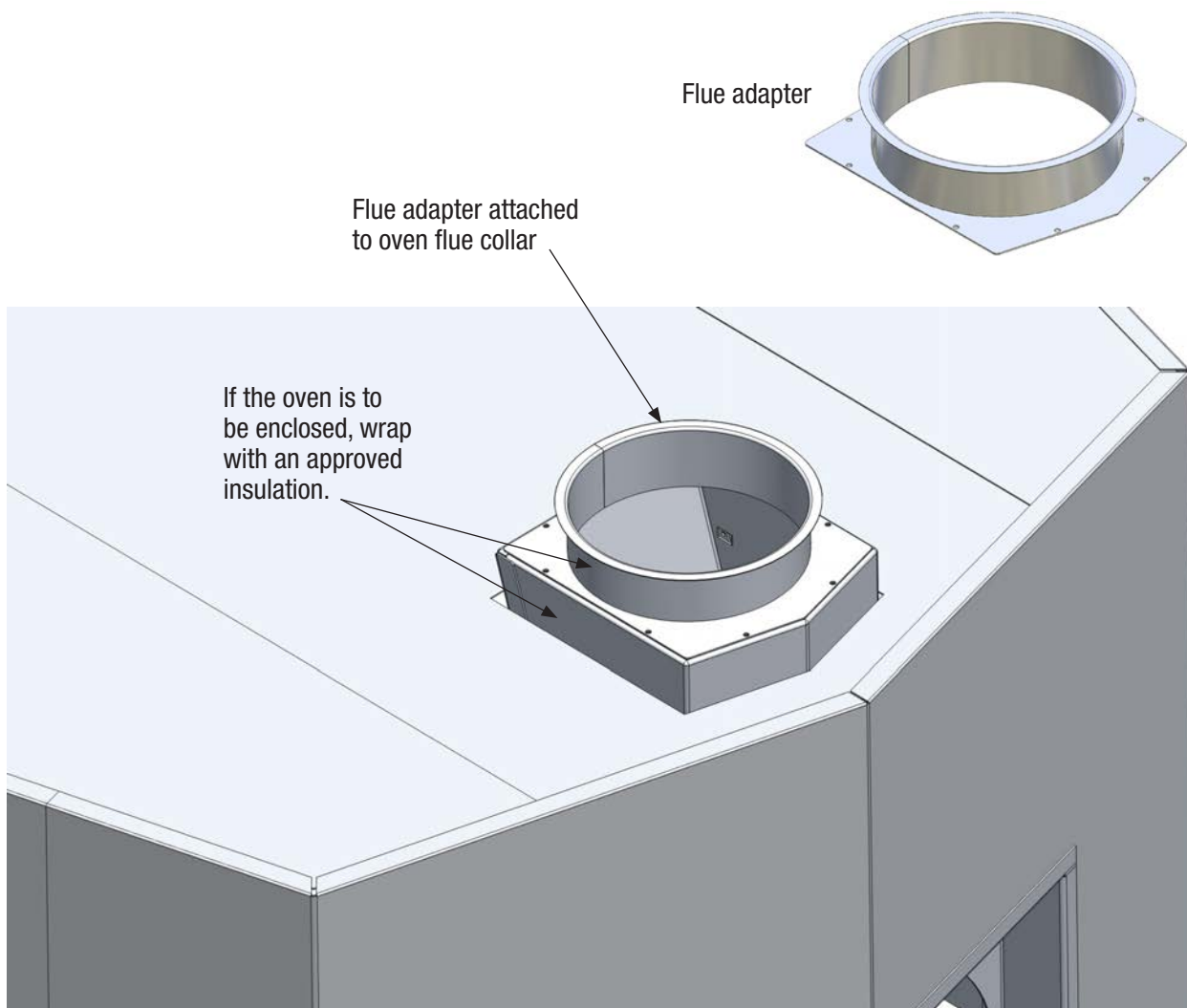




MOUNTAIN SERIES OVENS: FLUE ADAPTER

The flue adapter unit is designed to facilitate connection to a round duct. Use the stainless steel screws and sealant provided to attach the flue adapter to the exhaust outlet on the oven if it is not already installed. (Note: MS-4 ovens come standard with a round 8" O.D. collar and do not require the flue adapter for a direct connection.)

Note: If using a Selkirk or other modular-type duct, attach according to the manufacturer's instructions. Otherwise, the duct must be attached with a full perimeter weld. All duct must be grease-rated duct. If the oven is going to be enclosed, the flue adapter and exhaust outlet must be wrapped with an insulating material approved for use with a grease-duct.





VENTING DO'S AND DON'TS

When installing a Wood Stone Mountain Series oven there are some basic guidelines to follow regarding oven venting that will help ensure proper operation and performance of the gas burners on the oven. These guidelines will also help prevent damage to the oven's gas and electrical components due to improper venting and installation. Damage caused by improper venting and installation is not covered by the oven warranty. This information applies to all Wood Stone Mountain Series (MS) ovens equipped with one or more gas burners.

Most Wood Stone Mountain Series ovens are built into some sort of wall structure or enclosure. This creates the potential for different venting scenarios that can be detrimental to the operation and performance of the oven burners. Here are some basic rules that to follow that will ensure a properly functioning oven installation. Illustrated examples are included on the following pages.

RULE 1

The **ONLY** pathway for air to enter the space beneath the oven should be at the front of the oven at the perforated opening in the oven Service Panel provided with the oven, or on ovens equipped with an optional Storage Box, through the perforations provided on the oven Storage Box. This will eliminate the chance of air movement or cross drafts beneath the oven that can disrupt the oven burners.

RULE 2

DO NOT block the flow of air through the front Service Panel. It is required to provide necessary combustion air to the oven burners. Airflow and service access **MUST** be provided from the front of the oven only at this Service Panel. **DO NOT** relocate the oven air intake (see Rule 1).

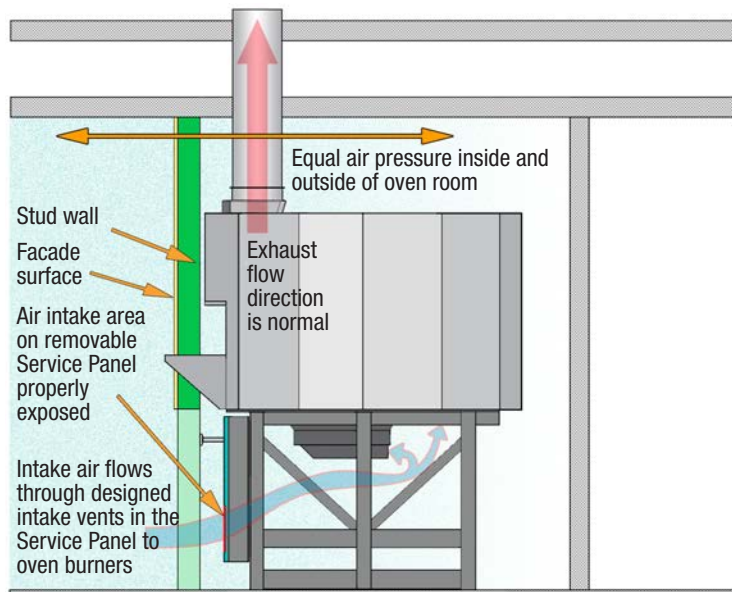
RULE 3

To ensure proper venting of the oven, you must use an appropriate exhaust fan as described in this manual. There must also be an adequate source of make-up air provided to your kitchen space—the room that the oven opens into. The make-up air supply should not point directly at the oven. Other than the oven Service Panel, do not provide make-up air or other ventilation into an enclosure that surrounds the oven (see Rule 1). Without proper make-up air the oven, (or any gas equipment), will not vent and operate correctly.

Please review the illustrations on the following pages.

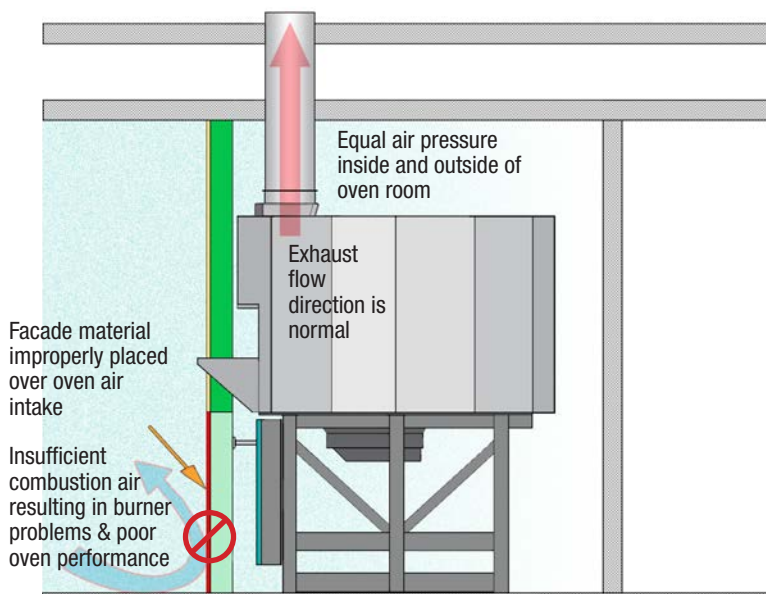


DIRECT CONNECT VENTING EXAMPLES



1 Acceptable venting

Example 1 shows a proper installation. The enclosure around the oven is completely sealed so that the only air entering the space beneath the oven comes through the oven Service Panel.

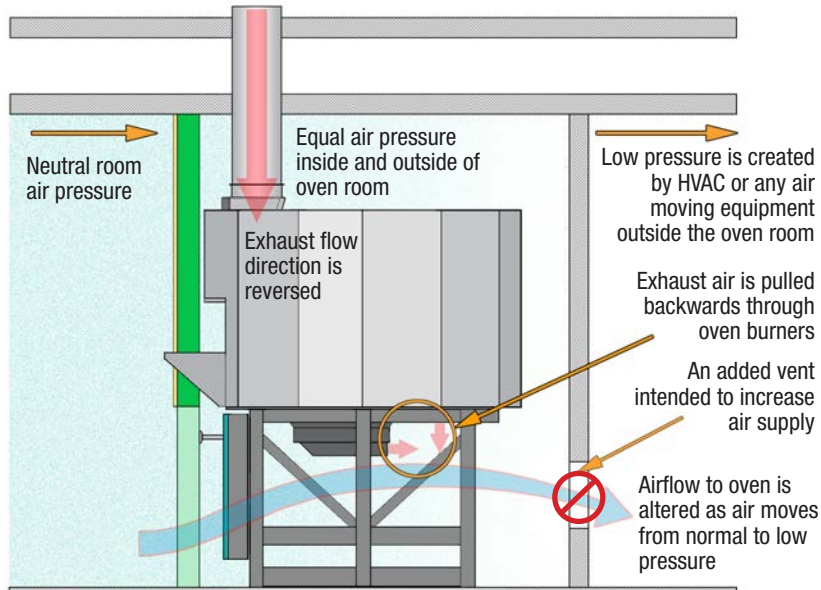


2. Unacceptable venting

Example 2 is not acceptable because the combustion air intake is blocked, preventing combustion air from reaching the oven burners. The burners will not function properly, and will lead to damage of oven components.

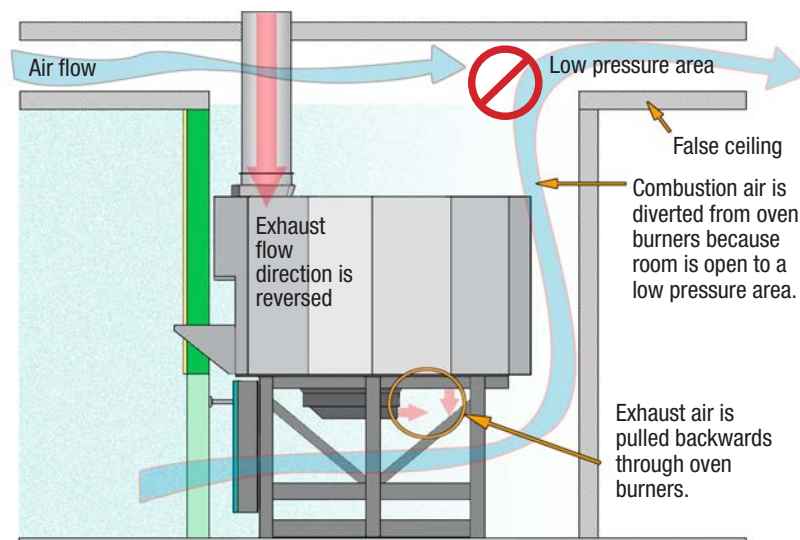


DIRECT CONNECT VENTING EXAMPLES



3. Unacceptable venting

Example 3 shows an incorrect installation where an additional vent was added to the wall behind the oven, creating an air pressure difference causing air movement beneath the oven and disrupting the operation of the oven burners. This air movement can be so severe as to cause a downdraft, pulling the exhaust down the oven flue and backwards through the burners, leading to heat damage of oven components.

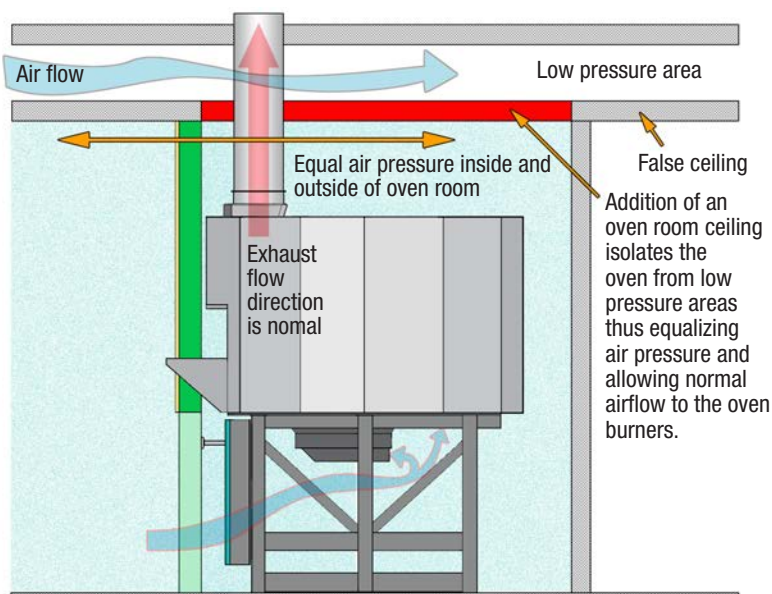


4. Unacceptable venting

Example 4 shows an incorrect installation where the enclosure surrounding the oven is open to the attic space above the ceiling. Air can move rapidly through the space enclosing the oven to the lower pressure area within the attic space. This can cause a downdraft situation at the oven, pulling air and heat backwards through the oven burners, leading to damage of oven components.



DIRECT CONNECT VENTING EXAMPLES



5 Acceptable venting

Example 5 shows a correct installation where a ceiling has been added to the enclosure surrounding the oven to correct an improper installation.

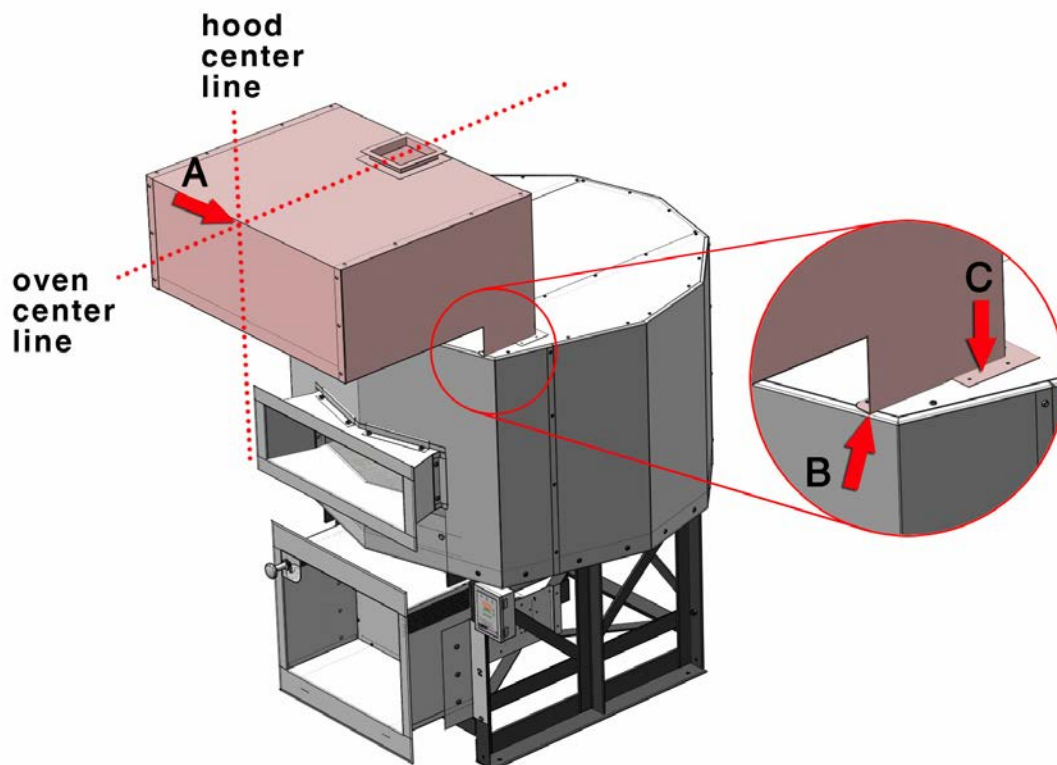


HOOD INSTALLATIONS

In addition to the information given for installations using the direct connect venting method, the following information applies to installations where the oven is being vented using a Listed Type 1 hood. Also refer to the OVEN VENTING section earlier in this manual.

PROPER MOUNTING POSITION FOR THE WOOD STONE HOOD

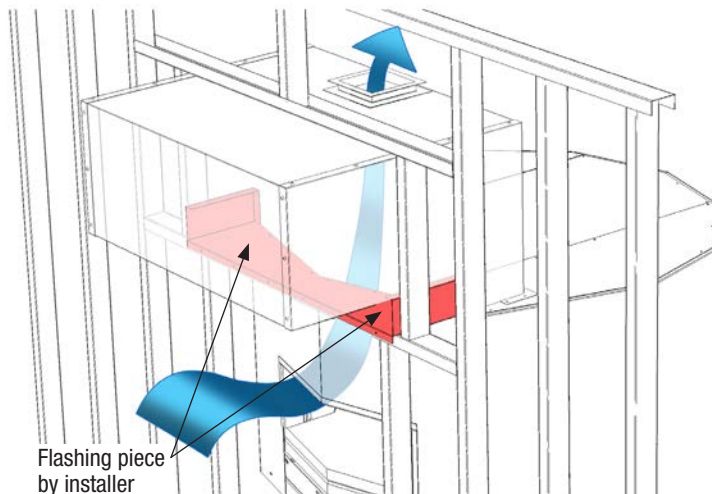
1. Center the hood from side to side on the oven (A). Note that in an MS-5, 6 or 7 model, the oven may have the round flue adapter attached. The adapter can prevent the proper positioning of the hood. The flue adapter is attached with screws. Simply remove the screws to remove the adapter if it is in the way.
2. Pull the hood forward so that the notch (B), as viewed from the side of the hood, lines up with the front edge of the top of the oven.
3. Secure the hood to the top of the oven using #10 self-tapping screws. The flanges on the hood are pre-drilled (C). Screw directly into the top of the oven to secure the hood.
4. Attach grease-rated duct to the outlet on the hood. The hood captures over the oven flue collar and oven doorway. No connection is made to the oven flue collar.



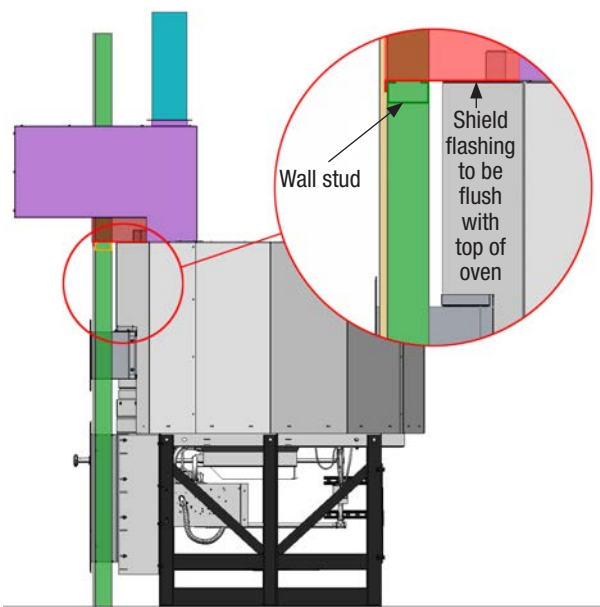


HOOD INSTALLATION WITH DECORATIVE FACADE WALL/OVEN ENCLOSURE

For installations where a hood is being used with a decorative facade wall or oven enclosure, it will be necessary to both seal the gap between the facade wall and the top of the oven, and the gaps at the sides of the hood between the facade wall and the front of the oven. This will prevent air from being pulled up the sides of the oven from below by the hood. It will also prevent debris, etc. from falling into the facade wall.



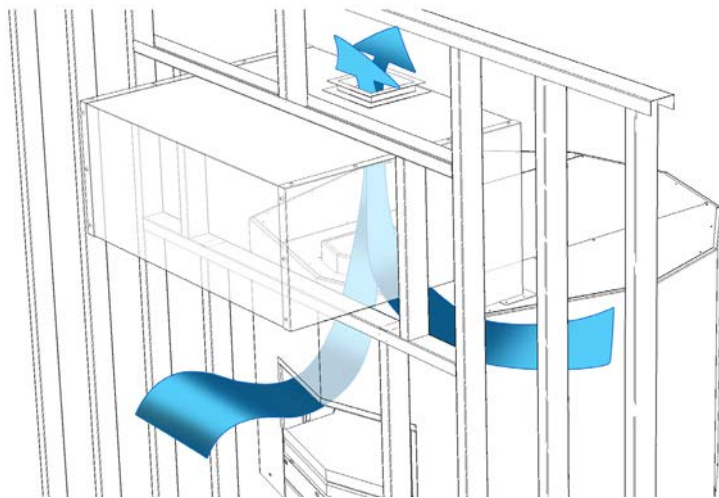
Acceptable venting



Acceptable venting

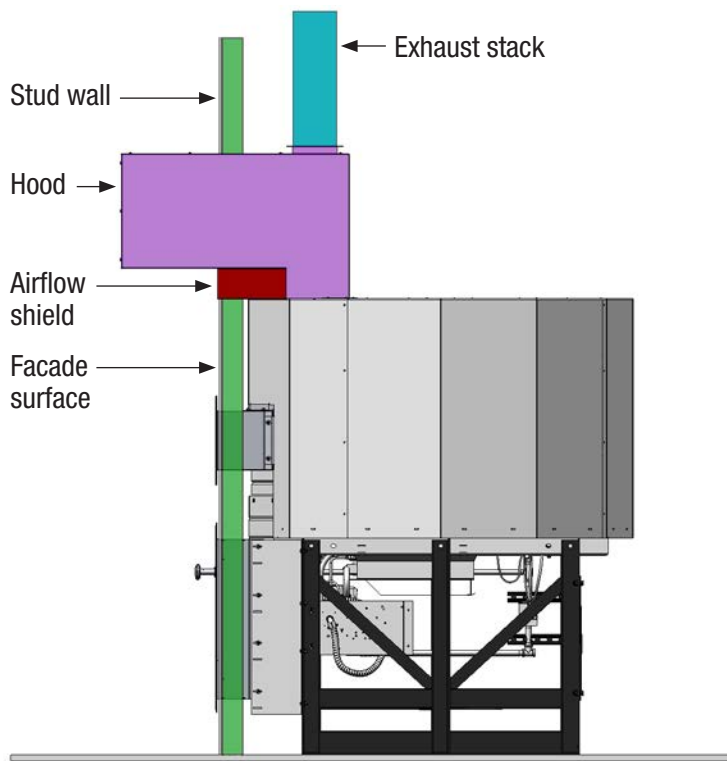
Additional flashing detail

Note that the hood extends out beyond the face of the oven. DO NOT extend the oven facade wall into the oven hood. The wall beneath the hood must stop at the top of the oven. To allow for proper function of the hood, filter removal and hood maintenance, you must provide a minimum of 8 inches of clearance between the front face of the facade wall and the front of the hood.



Unacceptable venting

Incorrect installation. No flashing has been installed so air being pulled up the sides of the oven from beneath.



Acceptable venting

Side view of properly installed hood

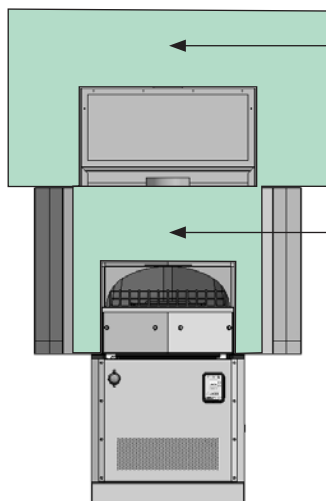


CLEARANCES

The Type 1 hood requires an 18-inch clearance to combustible construction. Clearances to limited combustibles may be reduced per NFPA 96 and/or your local codes. Approved clearance reduction methods may also be used, per NFPA 96 and/or your local codes. (These reductions are applicable to the hood and/or duct only, NOT to the oven.) Consult with your local inspector regarding approved methods.

Any facade wall 6" to either side of the oven doorway and above **MUST** be of non-combustible construction with no exceptions.

Shaded areas must be of non-combustible construction.



Maintain 18" clearance to combustible construction from hood. Clearance reduction methods described in NFPA 96 may be used subject to the approval of the authority having jurisdiction.

Any facade wall six inches from either side of the doorway and above (as shown in green) must be of non-combustible construction.

All installations subject to the approval of the local authority having jurisdiction. Wood Stone recommends you submit your venting plans in advance to your local authority for approval.



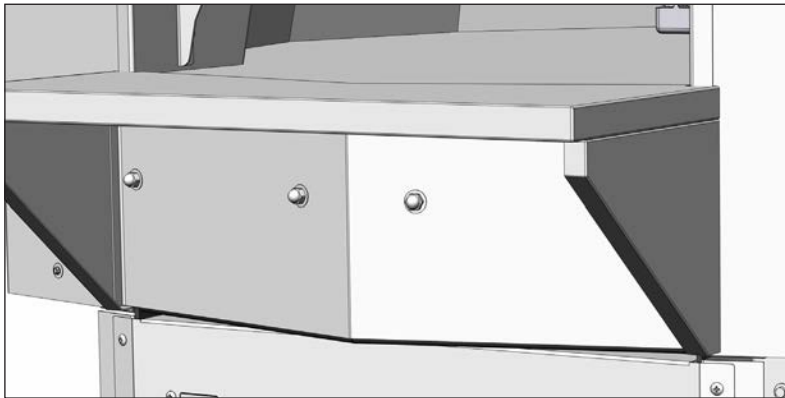
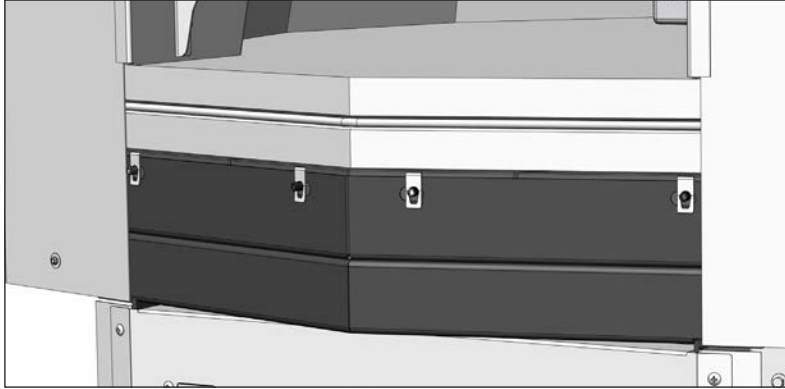
1. Mount the oven mantle (if provided) using the hardware provided. Please refer to the MANTLE MOUNTING section.
2. Mount the stainless steel toe kick to the front of the oven stand, angle side down using the large self tapping screws. The holes are pre-drilled in the stand. If your oven is equipped with a Service Panel extension or storage box, a toe kick is not necessary. Refer to assembly diagrams in the pages that immediately follow.
3. Mount the service/intake panel to the brackets on the front of the stand, directly below the doorway, using the screws provided. See the FRONT PANEL ASSEMBLY section. If your oven was shipped with the optional facade extensions, see EXTENSION PANEL ASSEMBLY section.

NOTE: This panel is the only access for servicing the gas and electrical components of the oven so it must be left accessible and removable. Do not obstruct the flow of combustion and ventilation air through the perforation provided on the front panel.

4. The following applies to stucco finish ovens only (models ending with "-S"): Once the oven has been set in place, cover wire mesh and metal lathing with no less than 1 inch of stucco (see STUCCO APPLICATION section for diagram and stucco formula).



The initial steps are the same for mounting either a stainless mantle or a bracket for a granite mantle.



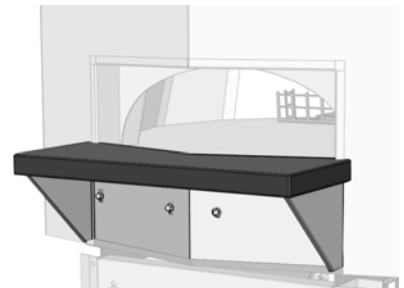
1. Begin by installing the threaded studs into the clip nuts below the oven doorway (3 or 4 turns is sufficient).
2. Position the mantle (or bracket) on the oven, making sure the rear flange rests on the floor of the oven (you may need an extra pair of hands).
3. Place one stainless steel washer and a cap nut onto each stud. Tighten the cap nuts so the mantle is securely held in place.
4. Using the high temperature silicone (provided), fill any gaps between the oven hearth and the mantle flange. Gaps between the mantle flange and the stainless steel doorway frame may also need to be filled with a small amount of the silicone sealant. Clean up any sealant before it dries.

INSTALLATION OF GRANITE

After completing the steps outlined above, apply a generous amount of silicone adhesive (provided) to the top of the steel mantle bracket.

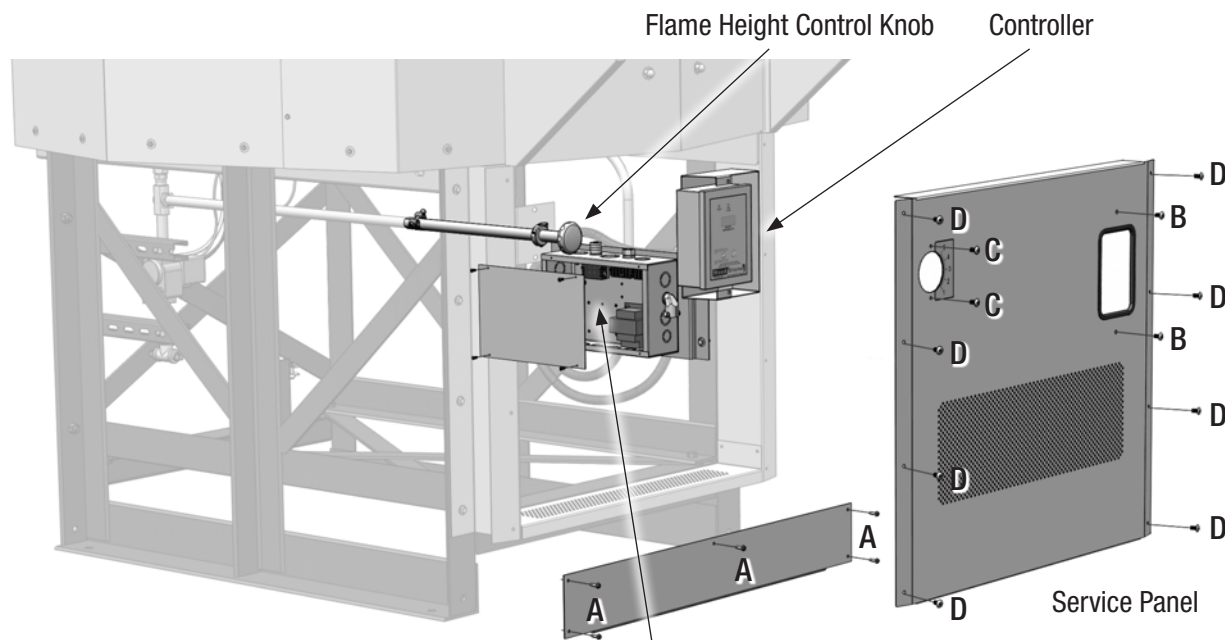


Put the stone in place and apply light pressure to seat it properly. Make sure that the angle in the granite lines up with the angle in the bracket. Allow the sealant to set for several hours before filling any gap between the stone slab and the metal bracket with the silicone sealant (provided). Clean up any sealant before it dries.





STANDARD FRONT PANEL AND TOE KICK ASSEMBLY INSTRUCTIONS



Transformer Box

Contains terminal strip for incoming power supply.

NOTE: Have licensed electrician make this electrical connection.



A Hex-head self-tapping screw. Used to attach Toe Kick. 5 total.



B Phillips head 1/4-20 screw. Used to attach Service Panel to Controller bracket. 2 total.



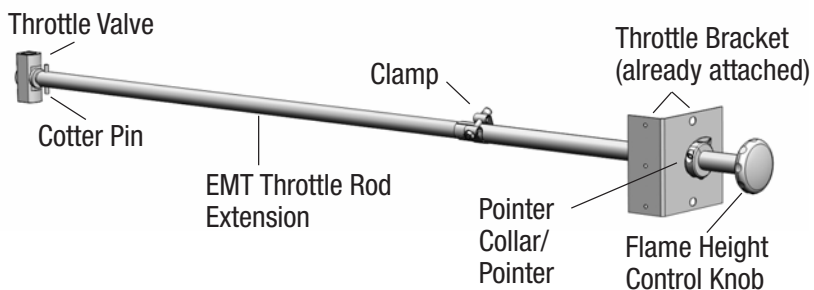
C Phillips head #10 screw. Used to attach Service Panel to Throttle Knob Bracket. 2 total.



D Phillips head self-tapping screw. Used to secure the sides of the Service Panel. 8 total.

SERVICE PANEL THROTTLE ASSEMBLY

The Flame Height Control Knob position can be adjusted inward or outward by loosening the Clamp and sliding the throttle knob assembly to the desired position. Be sure to retighten the Clamp once the Flame Height Control Knob is in the desired position.

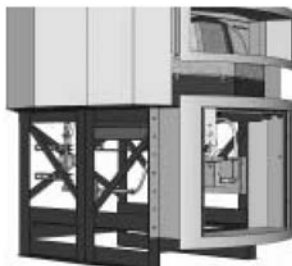




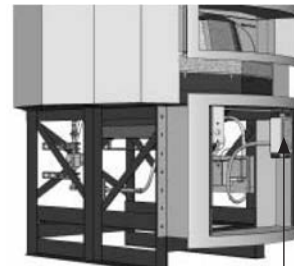
OPTIONAL LOWER EXTENSION, THROTTLE ROD AND CONTROLLER ASSEMBLY INSTRUCTIONS



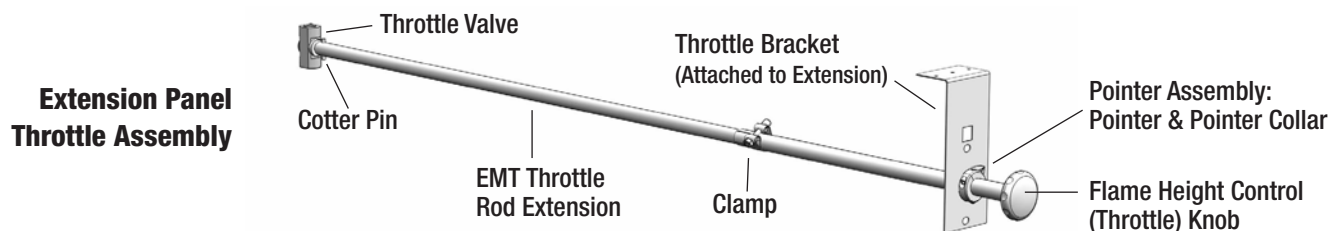
1. After the oven has been leveled, remove the Extension Panel Throttle Assembly which has been attached to the inside of the stand for shipping. Position the Lower Extension Assembly onto the front of the oven. It will rest on the guides that are welded to the oven legs. Attach the assembly to the oven legs using the supplied 1/4-20 nuts, bolts and washers.



2. Remove the Front Access Panel.



3. Attach the Controller to the mounting bracket of the Extension using the 1/4-20 bolts provided.

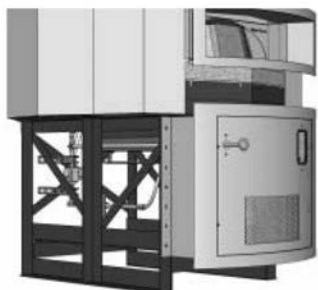


4. Remove the Flame Height Control Knob & Pointer Assembly from the Throttle Assembly. Slip the Clamp off of the Throttle Knob Assembly and slide it over the EMT throttle rod extension. Slip the front of the EMT Throttle Rod through the Throttle Rod Bracket at the front of the oven, then slip the other end of the EMT onto the Throttle Valve at the back of the oven. **Note:** The end of the EMT that goes over the Throttle Valve is drilled to accept a Cotter Pin. Attach the EMT Throttle Rod Extension to the Throttle Valve using the Cotter pin and open the end of the pin slightly to prevent it from falling out. **Make certain the valve is in the full OPEN position by turning the attached Throttle Rod Extension counterclockwise until it stops.**

Continued



OPTIONAL LOWER EXTENSION, THROTTLE ROD AND CONTROLLER ASSEMBLY INSTRUCTIONS



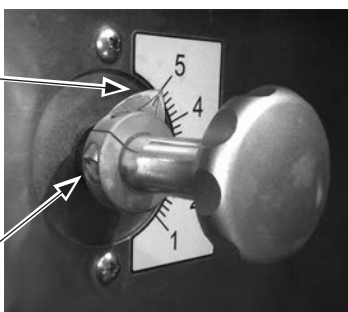
5. Pass the Throttle Rod through the Throttle Bracket (already attached). Position the Pointer in approximately the 2 o'clock position. Slide the Clamp on the EMT over the end of the Throttle Rod/Knob assembly and attach the Throttle Rod to the EMT Throttle Rod Extension using the compression Clamp (5/16" nut). On curved Facade Extensions, make to leave at least 1/8" of space between the end of the Pointer and the Bracket when it is set to a horizontal position.

6. Reinstall the Front Panel. Secure the Controller with a 1/4-20 screw at the top and bottom.

Use (2) #10 stainless steel sheet metal screws to secure the Front Panel to the Throttle Bracket.

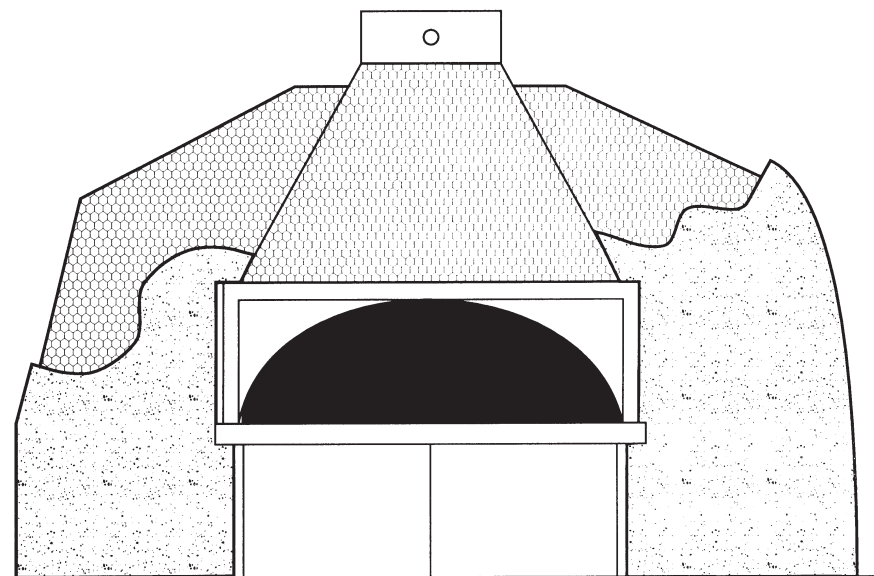
1/8"
minimum
clearance
between
Pointer &
Bracket

Pointer
Collar Set
Screws



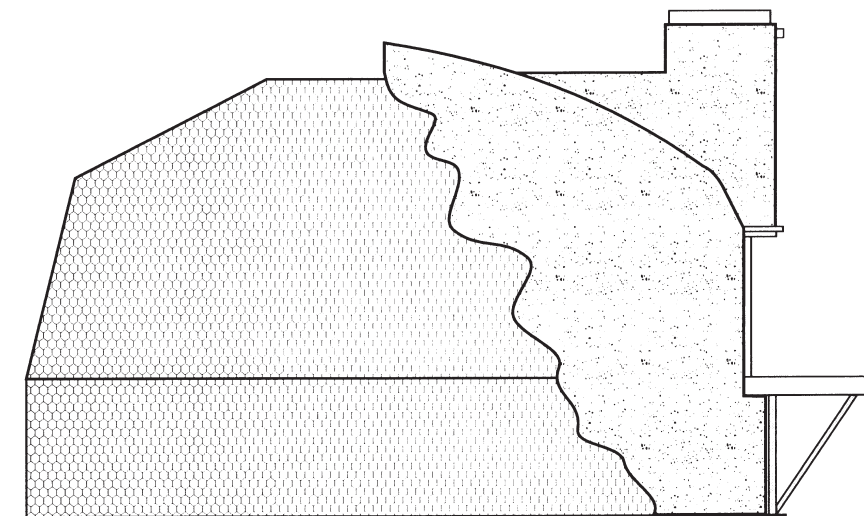
7. CALIBRATING THE POINTER

Loosen the Pointer Collar Set Screws using a 3/16" Allen wrench. Position the attached Pointer to "5" on the Flame Height Index Scale. Tighten the Pointer Collar in this position. Make certain the tip of the Pointer is at least 1/8" away from the Index Scale at the tightest point of the rotation of the Knob so it does not scrape.



Front View

NOT TO SCALE



Side View

NOT TO SCALE

This figure depicts the application of stucco on a Wood Stone oven.

Use no less than one inch of stucco coating to cover all exposed metal lathing on the oven.

Maintain a minimum of 14" clearance from top and 1" from side of the appliance to all combustible surfaces.

TRADITIONAL STUCCO MIX

1 part masonry cement
1 part regular cement
5 parts sand

Stucco premix is available at your local lumber yard or building supply store.

Follow stucco manufacturer's instructions for correct mixing information.

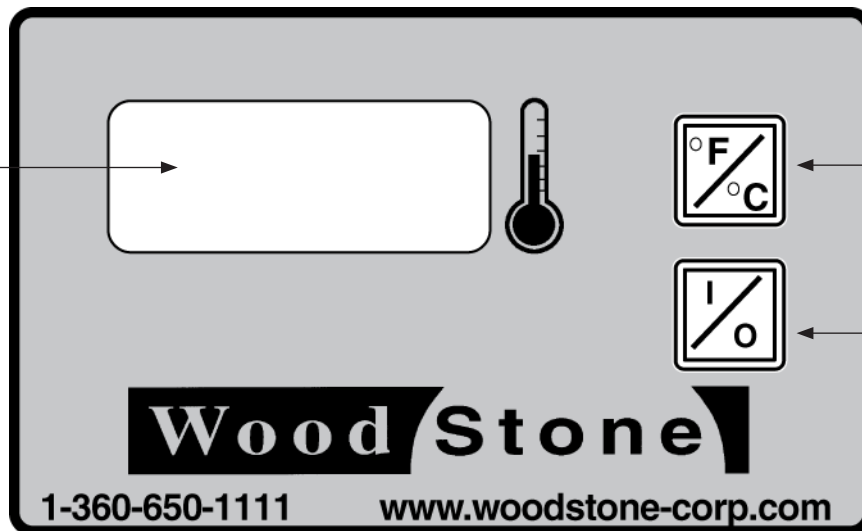
MINIMUM STUCCO APPLICATION IS 1"



CONTROLLER FUNCTIONS

*This Controller is used on ovens manufactured **after** August 2005*

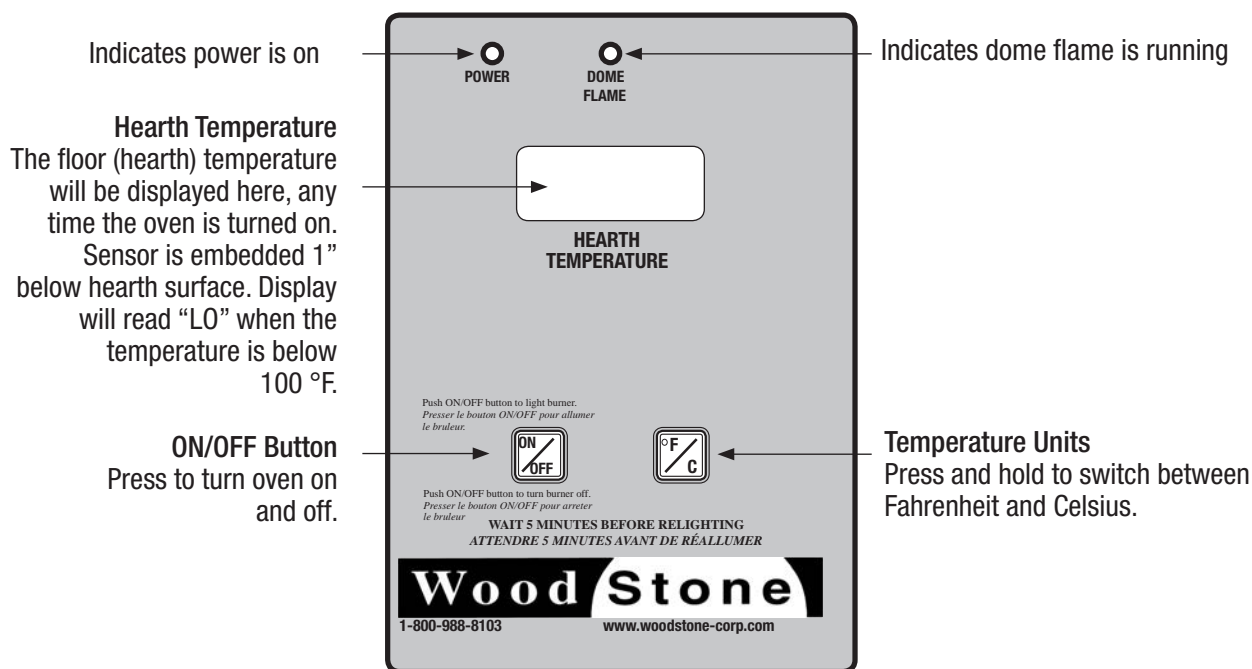
Hearth Temperature
The floor (hearth) temperature will be displayed here any time the oven is turned on. Sensor is embedded 1" below hearth surface. Display will read "LO" when the temperature is below 100 °F.



Temperature Units
Press and hold to switch between Fahrenheit and Celsius.

ON/OFF Button
Press to turn oven on and off.

*This Controller is used on ovens manufactured **before** August 2005*



Indicates power is on

Hearth Temperature
The floor (hearth) temperature will be displayed here, any time the oven is turned on. Sensor is embedded 1" below hearth surface. Display will read "LO" when the temperature is below 100 °F.

ON/OFF Button
Press to turn oven on and off.

Indicates dome flame is running

Temperature Units
Press and hold to switch between Fahrenheit and Celsius.



INITIAL OVEN START-UP PROCEDURE

IMPORTANT: If at any time you feel that either or both of the burners are not operating properly, turn the oven off and call for service. Before servicing, disconnect the electrical supply at the breaker and turn off the gas supply at the appliance's individual gas shutoff valve. In the event of a power failure, no attempt should be made to operate the oven.

Your oven was cured at the factory. However in the course of shipment, storage on site, etc. the ceramic materials will have absorbed moisture. It is critical that the procedure below be followed to ensure that this moisture is driven from the ceramic in a controlled fashion. This will minimize cracking and prevent damage to the oven that could otherwise occur by bringing the oven to temperature rapidly the first time it is used. This initial procedure need only be followed the first time the oven is fired and/or if the oven has not been used for an extended period of time.

BEFORE GETTING STARTED

1. Make sure main gas supply is on (valve parallel with gas line).
2. Make sure the switch on the Honeywell gas control gas valve (SV-2) is in the ON position. This is located beneath the oven.
3. Make sure that the venting system has been tested and approved for operation and is on.

FIRST DAY

1. Remove the Night Heat Retention Door(s). Push the ON/OFF button on Controller. It may take awhile for the gas to purge all the air from the gas lines.
2. Allow oven to operate with the radiant flame at its lowest setting for one hour.
3. After one hour, raise radiant flame to 25% (~6 inch flame, 2 on the Flame Height Index Scale). Hold this setting for 4 hours.
4. After 4 hours at 25% flame, raise to 50% flame (3 on the Flame Height Index Scale) and hold for at least another 4 hours or until the temperature reaches 500 °F.
5. Once the temperature reaches 500 °F the oven is ready for use. If you will be shutting the oven down, see the instructions that follow.

TURNING OFF THE OVEN

1. Push ON/OFF button. All gas will go off, including the pilot. Put the Night Heat Retention Door(s) in place to retain heat.

NOTE: Always wait 5 minutes before restarting the oven. **Never run the oven with the Night Heat Retention Door(s) in place.**

NOTE: Small "crazing" cracks will occur with normal heating and cooling. They will not effect the performance or durability of the oven. If cracks of 1/8" or more develop, contact Wood Stone for evaluation.



DAILY OVEN OPERATION OVERVIEW

DAILY START UP

1. Remove the night door(s).
2. Push ON/OFF button. Using the Flame Height Control Knob, turn the radiant flame to its highest setting. Check your temperature after approximately one hour. If you are close to your desired temperature, reduce your flame to the Holding Flame setting that corresponds to your desired temperature. See the FLAME HEIGHT CONTROL section that follows to determine the proper setting that will correspond to your desired temperature.

ADJUSTING THE RADIANT (DOME) FLAME

To adjust the radiant flame: The radiant flame is always on (when the oven is operating) and can be adjusted to any flame intensity between its highest and lowest setting. Simply turn the Temperature Control Knob located to the lower left of the doorway, beneath the mantle.

TURNING OFF THE OVEN

1. Push ON/OFF button. All gas will go off, including the pilot.
2. Put Night Heat Retention Door(s) in place to retain heat.

Note: Always wait 5 minutes before restarting the oven. **Never run the oven with the Night Heat Retention Door(s) in place.**



DETERMINING THE APPROPRIATE FLAME HEIGHT

For each specific configuration of oven there is a system that determines what the desired flame height will be. Each flame height corresponds to a saturated floor temperature. Several factors need to be accounted for in order to determine this relationship for each oven. Burning wood simultaneously in the oven will influence the settings below.

USING THE FLAME HEIGHT INDICATOR SCALE

Heat Up Flame: Set Temperature Control Knob Pointer at "5" (highest setting) on the Flame Height Index Scale until desired temperature is reached.

Holding Flame: Set the flame height to "3" (~8–9" flame) on the Flame Height Index Scale for desired temperature of 570–600 °F. Set flame height to "2" (~5–6" flame) on the Flame Height Index Scale for desired temperature of 450–480 °F.

Cooking Flame: After introducing the pizza/product into the oven, visually raise the flame to approximately 3 inches higher than the Holding Flame.

Return the Temperature Control Knob to the Holding Flame position after removing the pizza/product from the oven.

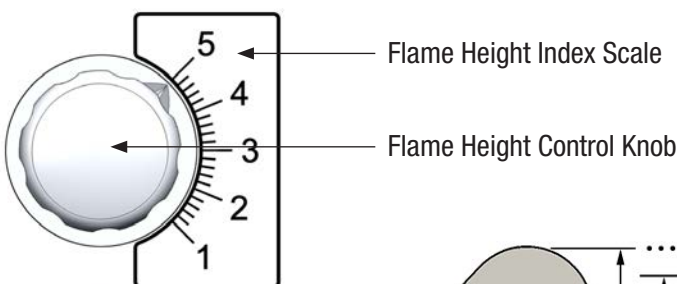
THE COOKING FLAME HAS TWO PURPOSES:

1. To bake the top of the pizza/product as fast as the bottom of the pizza/product.
2. To help replace heat to the floor (hearth) that is lost during production cooking.

Note: The settings recommended on the Flame Height Index Scale for specific flames are based on ovens that have been installed according to specifications. Individual results may vary slightly.

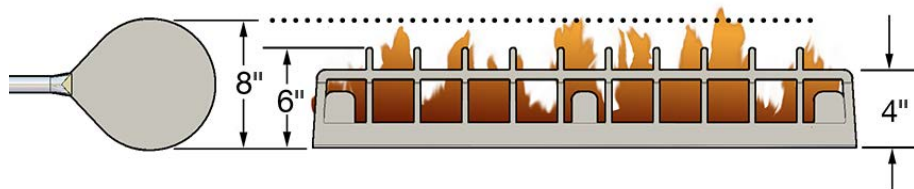
FLAME HEIGHT INDICATOR

Comprised of two parts



For more information regarding Flame Height Control, go to the Resource Center section of our web site at:

www.woodstone-corp.com





CLEANING THE OVEN

Clean as needed—multiple times per hour depending on production. Wood Stone recommends the use of long-handled brushes for sweeping up surface debris that will accumulate on the floor of the oven during use. Use a natural fiber brush brushing towards the doorway where it can be easily removed with a dough cutter or spatula. For deeper cleaning, use a brass bristled brush. The oven floor can be then cleaned with a damp (not wet) rag wrapped around the brush head.

Wood Stone offers an assortment of oven brushes available through your dealer. Specification sheets may be viewed on the Wood Stone website under Tools & Accessories.

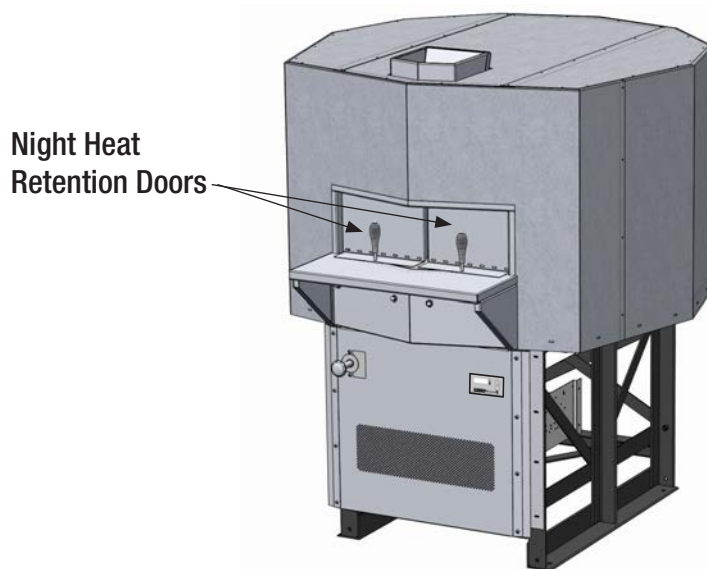
NEVER PLACE ANYTHING IN OR ABOVE THE RADIANT FLAME.

NEVER SWEEP DEBRIS INTO THE RADIANT BURNER. THIS CAN CAUSE THE BURNER TO CUT OUT, DAMAGE BURNER COMPONENTS, AND/OR EFFECT BURNER PERFORMANCE. PROBLEMS CAUSED BY DEBRIS IN THE RADIANT BURNER WILL NOT BE COVERED BY THE OVEN WARRANTY.

NEVER USE ICE, EXCESSIVE WATER, ANY LIQUID, OR ANY TYPE OF CLEANING CHEMICAL ON THE OVEN FLOOR. DOING SO CAN SEVERELY DAMAGE THE OVEN CERAMIC AND THIS DAMAGE WILL NOT BE COVERED UNDER WARRANTY.

NIGHT HEAT RETENTION DOORS

The door(s) are used for nighttime heat retention. Do not operate the oven with doors in place.





WS-MS-RFG-W and RFG-IR-W models are approved to allow the burning of wood in the cooking chamber in addition to the gas burners. When burning wood, the fire should be placed to one side of the oven chamber, as close to the door opening as is possible (this is often described as the 8 o'clock or 4 o'clock position). Burn a maximum of 15 lbs. of wood per hour. **If flames spill out of the doorway, or the oven temperature exceeds 850 °F, you are over firing the oven.**

Make every effort to keep ash and other debris out of the radiant burner well. Do not use the radiant burner as a "backstop" when shoveling ash and/or coals out of the oven. **Burner problems resulting from debris or ash in the burner well will not be covered by the oven warranty.** Using the oven floor brush and ash shovel, move debris only toward the oven doorway and dispose of safely.

NOTE: Ovens burning solid fuel require a more frequent maintenance schedule. Call with questions regarding maintenance frequency.

See the FUELWOOD FACTS section at the end of this manual for more information on burning wood.

DO NOT USE THE RADIANT BURNER TO IGNITE WOOD OR SUPPORT THE WOOD FIRE.

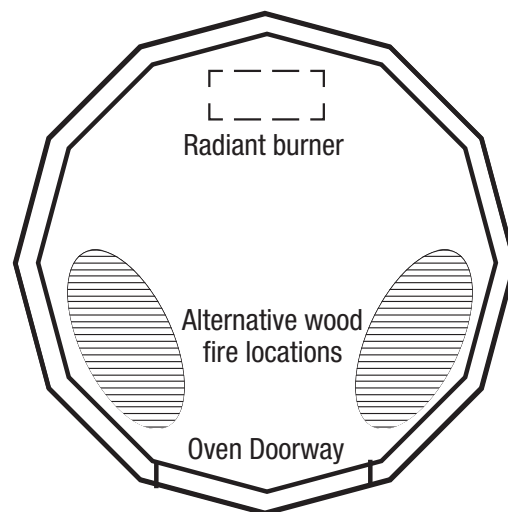
Wood should be stored and handled in accordance with the recommendations outlined in NFPA 96.

The interior floor and dome of the oven do not require creosote or soot removal. The oven flue and exhaust system will require inspection and cleaning. The exhaust system must be inspected and cleaned per the manufacturer's and or local code official's recommendations. **Wood Stone recommends cleaning and inspection at least monthly on any ventilation system serving solid fuel equipment.**

DISPOSE OF ASH PER THE FOLLOWING:

1. Place ashes into a metal container with a tight fitting lid.
2. Place the closed container of ashes on a non-combustible floor or on the ground.
3. Place the closed container of ashes well away from all combustible materials, pending final disposal.
4. Retain the ashes in the closed container until all the cinders have thoroughly cooled. Ashes can then be disposed of safely.

Wood Stone's stainless steel ash shovel and double compartment ash disposal system offer a safe and convenient way to dispose of ash. Specification sheets may be viewed on the Wood Stone website under Tools & Accessories





ESTABLISHING A THERMAL CLEANING SCHEDULE

Wood Stone ovens are typically operated at temperatures which preclude the need for cleaning of the interior walls and ceiling (the dome) of the oven. If, however, you routinely operate the oven at floor temperatures lower than 450 °F, you may notice a buildup on the interior walls and/or ceiling of the oven. If this is the case, use the following procedure to periodically clean the oven. The frequency of thermal cleaning will be determined by the amount of buildup experienced.

THERMAL CLEANING

If a Wood Stone gas-fired oven is operated at low temperatures (below 450 °F), it is possible that grease from food could condense on the walls and ceiling of the oven. To remove the grease that has accumulated on the walls and ceiling of the oven, simply turn the radiant flame to its highest setting. Monitor the floor temperature displayed on the Controller. When the floor reaches 600 °F, lower the flame slightly so as to maintain the oven floor temperature near 600 °F for about an hour. Once the oven dome appears clean, allow the oven to return to normal operating temperatures and continue normal operation.



IMPORTANT SAFETY CONSIDERATIONS

Solid fuel exhaust contains creosote and other substances that accumulate in ducting, creating a risk of fire. The rate of accumulation will vary with respect to flue gas temperature, wood type and moisture content. Frequent, regularly scheduled, thorough flue cleaning is the best way to minimize the risk of flue fires.

CREOSOTE - AND THE NEED FOR ITS REMOVAL

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool oven flue of a slow-burning fire. As a result, creosote residue accumulates in the duct. When ignited, this creosote makes an extremely hot fire. The duct serving this oven should be inspected at least twice a month during the first two months of operation, to establish rate of creosote buildup and necessary cleaning schedule. If creosote or soot has accumulated, it should be removed to reduce the risk of a flue fire. The interior floor and dome of the oven do not require creosote or soot removal.

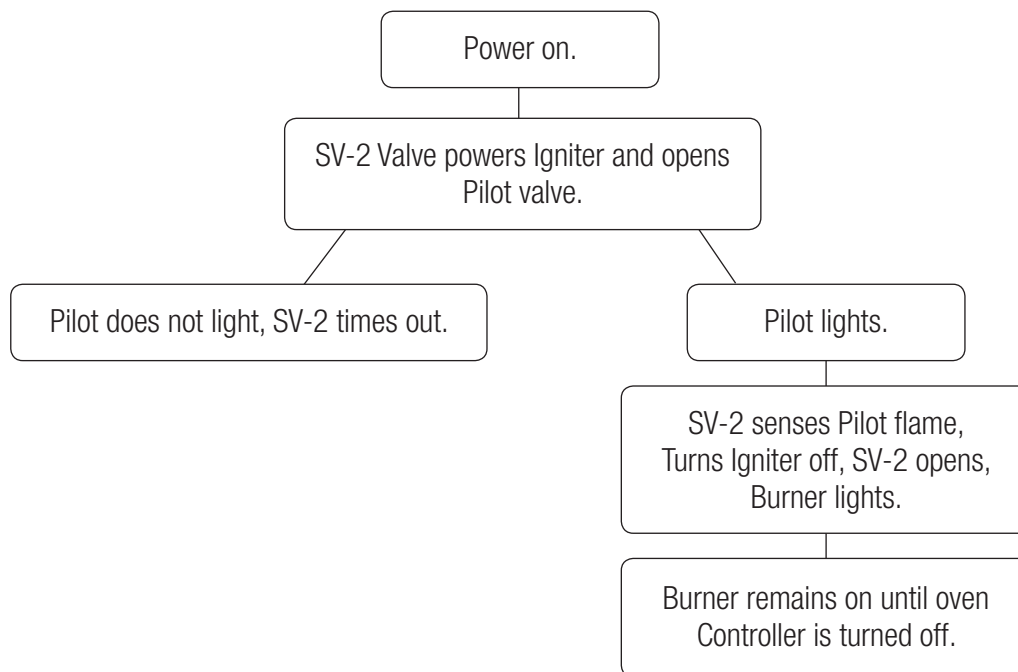
The oven flue and exhaust system will require inspection and cleaning. The exhaust system should be inspected and cleaned per the manufacturer's and or local code official's recommendations. **Wood Stone recommends cleaning and inspection at least monthly on any ventilation system serving solid fuel equipment.**



PROBLEM	CAUSE/SOLUTION
Controller will not turn on	<ol style="list-style-type: none"> 1. Incoming power to oven turned off. Check circuit breaker for circuit supplying the oven. Check that any wall switches external to the oven that control oven power are turned on. Check that any interlocks external to the oven are turned on. 2. If Controller still does not turn on, please contact Wood Stone for assistance.
Radiant flame does not light	<ol style="list-style-type: none"> 1. Is gas turned on to the oven? Is gas shut-off valve turned all the way on? 2. Debris in burner. Burner may require cleaning. Contact Wood Stone for assistance. 3. Damaged igniter or gas valve. Contact Wood Stone for assistance. <p>If the oven is being started for the first time:</p> <p>Has all air been bled from the gas line? Is the switch on the SV-2 valve in the ON position?</p> <p>NOTE: Valve is located beneath the oven at the rear, towards the side where the radiant burner is located.</p>
"Chec" display on Controller	See "Radiant Flame does not light" above.
<p>Please contact Wood Stone at 1-800-988-8103 should service be necessary, or if you have any questions about your oven. Our service hours are 8am to 4:30pm Pacific Time. Follow the recorded instructions for Emergency Service if you require assistance during non-business hours. A Wood Stone technician will promptly respond to your call.</p>	



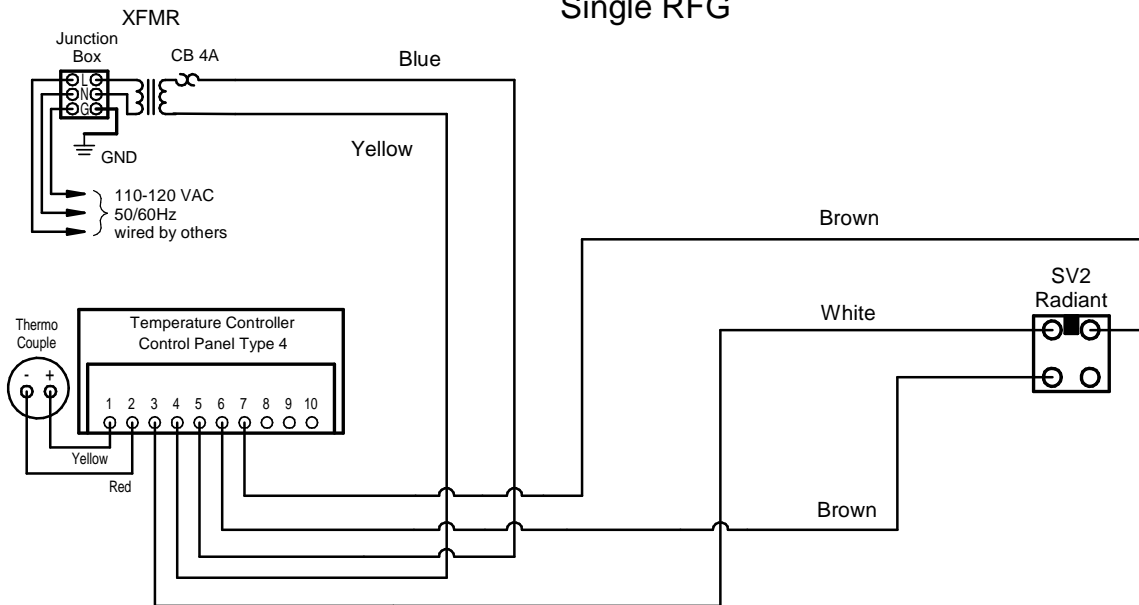
BURNER OPERATION SEQUENCE RFG-(W) OVEN - TYPE 4 CONTROLLER





120 VAC MODELS TYPE 4 CONTROLLER

Single RFG



Bellingham, WA +1(360)650-1111 www.woodstone-corp.com

DIAG #: WD070 Rev. 0

DATE: 11/14/2014



An ongoing program of product improvement may require us to change specifications without notice. **WS-MS-(4,5,6,7)-RFG-W,**
Revised May 2015. Doc no: M0032.02

wood stone corporation
1801 w. bakerview rd.
bellingham, wa 98226 usa

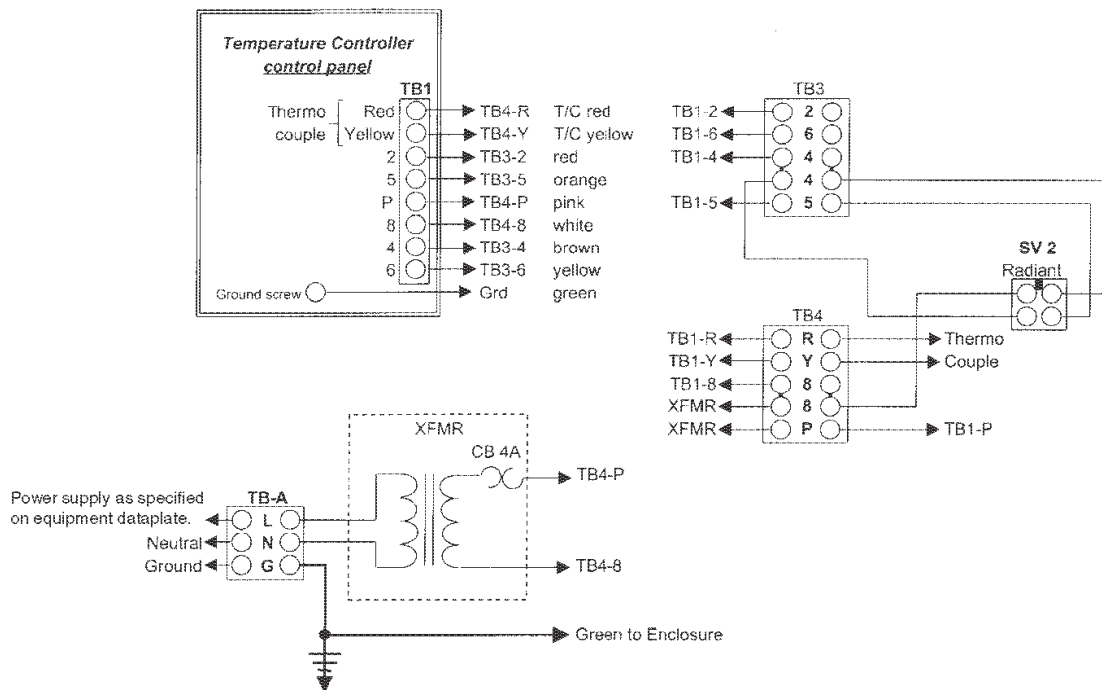
tf. 800.988.8103
t. 360.650.1111
f. 360.650.1166

info@woodstone-corp.com or visit [woodstone-corp.com](http://www.woodstone-corp.com)



120 VAC MODELS

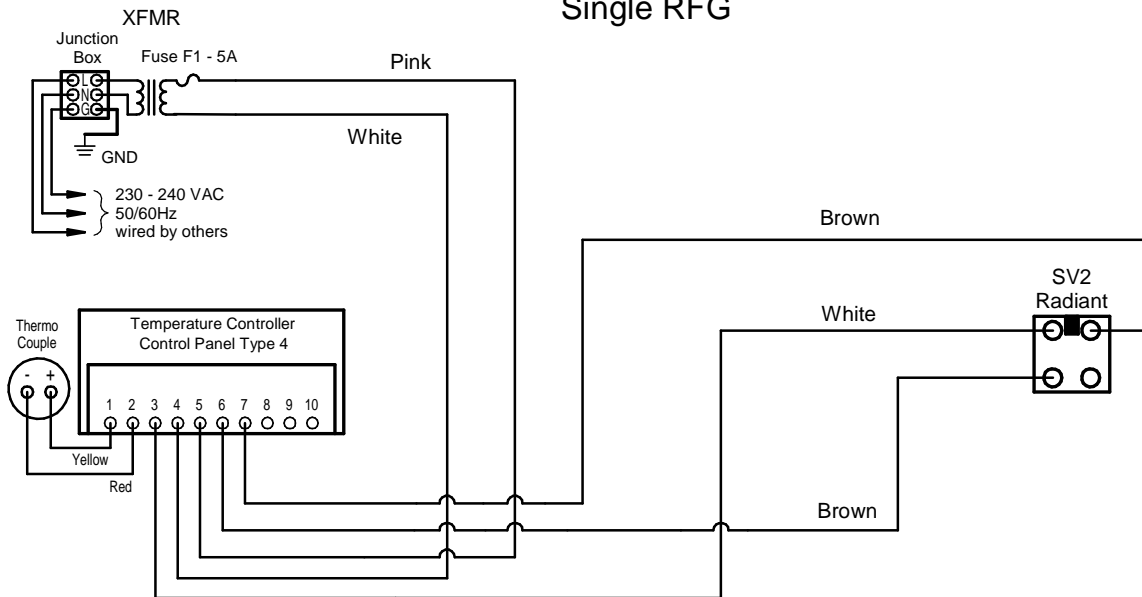
Models shipped before August, 2005 and conversion ready models.





240 VAC MODELS TYPE 4 CONTROLLER

Single RFG



WoodStone

Bellingham, WA +1(360)650-1111 www.woodstone-corp.com

DIAG #: WD077 Rev. 0

DATE: 12/12/2014

WoodStone

An ongoing program of product improvement may require us to change specifications without notice. **WS-MS-(4,5,6,7)-RFG-W**,
Revised May 2015. Doc no: M0032.02

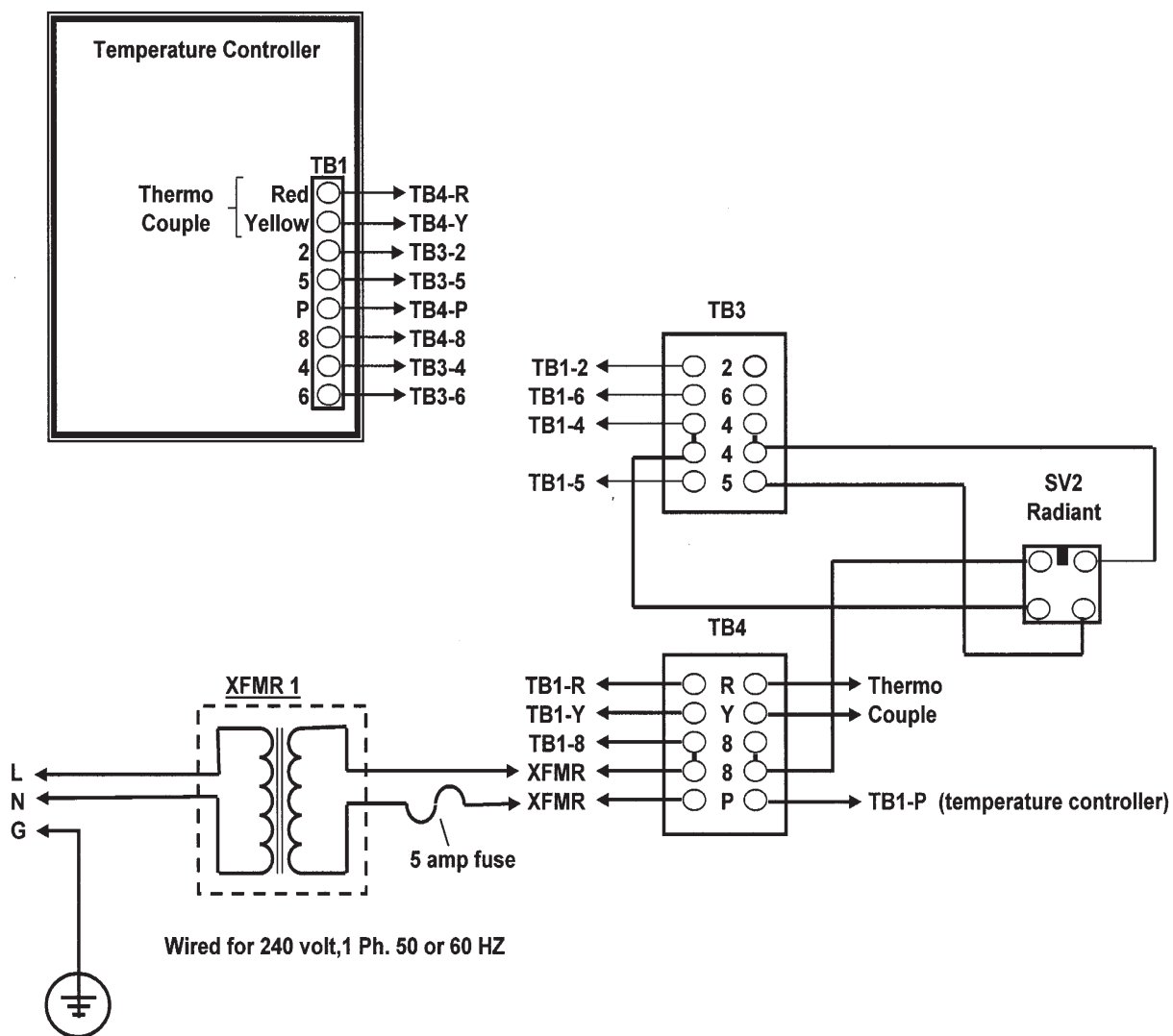
wood stone corporation
1801 w. bakerview rd.
bellingham, wa 98226 usa

tf. 800.988.8103
t. 360.650.1111
f. 360.650.1166

info@woodstone-corp.com or visit woodstone-corp.com



240 VAC MODELS MODELS SHIPPED BEFORE AUGUST, 2005 AND CONVERSION READY MODELS.

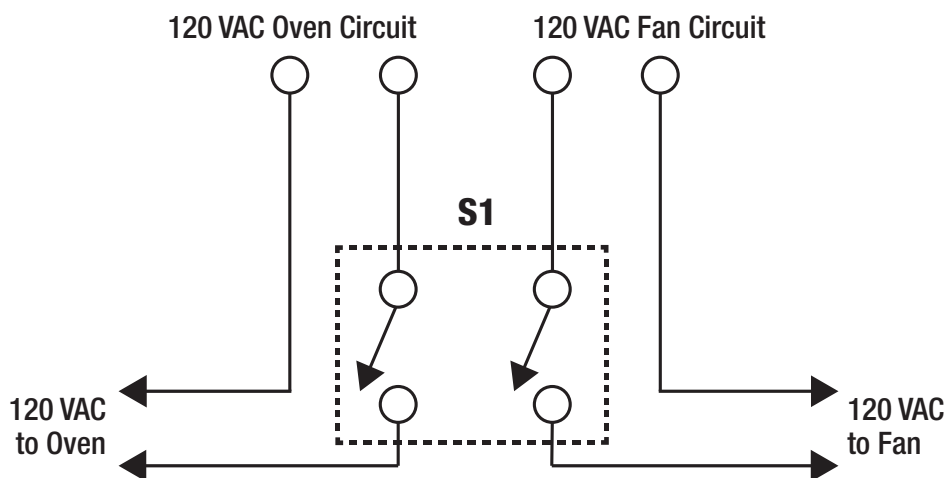




INTERLOCK OF OVEN CONTROL TO AN EXHAUST FAN

This connection is intended to interrupt power to the oven until the fan is turned on.

Wired by others



S1 is a Double Pole, Single Throw (DPST) switch provided by others.

S1 is a double pole, single throw switch (provided by others) that interrupts in-coming power to both the oven and the fan. The intent is to prevent the operation of the oven in the event the fan is shut off.

Any interruption of the power to the oven will cause the oven (including all burners and pilots) to shut off, and it will be necessary to restart the oven by pressing the start switch once power is restored.

For additional interlock options, see the Wood Stone Interlock Options supplement in the Manuals section on the website, woodstone-corp.com, or contact Wood Stone for additional information.



WHAT TYPE OF WOOD SHOULD YOU USE TO FIRE YOUR SOLID FUEL COOKING EQUIPMENT?

The answer to this question depends on several considerations: geographical location, availability and relative cost of various fuelwood species and individual preferences regarding the flavor qualities of various wood types. There are a wide variety of good fuelwood species in all geographic locations. Each species of wood has different characteristics. The table below should help weigh the pros and cons of various types of wood. Wood from conifers (pine trees) is not recommended due to its poor fuelwood characteristics (low weight, low-med heat, poor coaling, high sparking and high residual creosote).

Wood Type	Heat	Lb/Cord	Lighting	Coaling	Sparks	Fragrance*
Alder	Med-Low	2500	Fair	Good	Moderate	Slight
Apple	High-Med	4400	Fair	Excellent	Few	Excellent
Ash	High	3500	Fairly Difficult	Good-Excellent	Few	Slight
Beech	High	3800	Difficult	Excellent	Few	Good
Birch (white)	Medium	3000	Easy	Good	Moderate	Slight
Cherry	Medium	2000	Fair	Excellent	Few	Excellent
Elm	High	2300	Very Difficult	Good	Very Few	Fair
Hickory	Very High	4200	Fairly Difficult	Excellent	Moderate	Excellent
Maple (red)	High-Med	3200	Fairly Difficult	Excellent	Few	Good
Maple (sugar)	High	3700	Difficult	Excellent	Few	Good
Mesquite	Very High		Very Difficult	Excellent	Many	Excellent
Oak (live)	Very High	4600	Very Difficult	Excellent	Few	Fair
Oak (red)	High	3700	Difficult	Excellent	Few	Fair
Oak (white)	Very High	4200	Fairly Difficult	Excellent	Few	Fair
Pecan	High		Fair	Good	Few	Good

*The desirability of various fragrances is largely a matter of personal preference.

Whichever type of wood you use, **MAKE SURE YOU KNOW THE MOISTURE CONTENT.** Properly seasoned wood contains 20% moisture or less. If wood contains more than 20% moisture, it should not be accepted for use. Wood should be stored off the ground and out of the rain in an environment that allows good air circulation so that the drying process can continue. Wet wood is the most common operational difficulty associated with wood-fired cooking equipment. Wood Stone's optional Mini-Ligno E Wood Moisture Meter can save you from paying for water when you thought you were paying for wood (see the Tools & Accessories section of woodstone-corp.com).

Calculate your approximate monthly, daily and hourly fuel-wood costs using the following formulas:
The cost of well-seasoned hardwood varies greatly with geographical location.

$$\text{Cost per month} = A \times C \quad \text{Cost per day} = \frac{A \times C}{30} \quad \text{Cost per hour} = \frac{\left(\frac{A \times C}{30}\right)}{12 \text{ hr day}}$$

A = Cost/cord (from wood supplier)

B = lb/cord (from above table)

C = Cords/mth (from experience, or call Wood Stone for an estimate)

When burned, a pound of any wood releases approximately 6500 BTU/hr, so it is better to compare the price of wood by the pound rather than by the cord. A full cord of wood measures 4' x 4' x 8' when stacked.

$$\text{Cost per lb} = \frac{A}{B}$$

Do not use pressed wood products in Wood Stone food service equipment, they may damage the ceramics.



ALL WARRANTY SERVICE MUST BE PRE-APPROVED BY WOOD STONE

Wood Stone warrants its equipment to the original purchaser against defects in material or manufacture for a period of one year from the original date of purchase, subject to the following exclusions and limitations.

Please contact the factory first at 1.800.988.8103 or 1.360.650.1111, seven days a week. Our normal business hours are 8am to 4:30pm PST Monday–Friday. If calling during non-business hours, follow the recorded instructions for emergency service and a Wood Stone technician will get back to you promptly.

EXCLUSIONS

The warranties provided by Wood Stone do not apply in the following instances:

1. In the event that the equipment is improperly installed. Proper installation is the responsibility of the installer; proper installation procedures are prescribed by the Wood Stone Installation and Operation Manual.
2. In the event the equipment is improperly or inadequately maintained. Proper maintenance is the responsibility of the user; proper maintenance procedures are prescribed in the Wood Stone Installation and Operation Manual. Burner problems resulting from debris or ash in the burner well will not be covered by the warranty. Call with questions regarding maintenance frequency.
3. In the event that the failure or malfunction of the appliance or any part thereof is caused by abnormal or improper use or is otherwise not attributable to defect in material or manufacture.
4. In the event that the appliance, by whatever cause, has been materially altered from the condition in which it left the factory.
5. In the event that the rating plate has been removed, altered or obliterated.
6. On parts that would be normally worn or replaced under normal conditions.
7. Normal cracking due to expansion and contraction stress relief in the ceramic firebox.
8. In wood-fired equipment configurations, in the event that pressed log products of any type have been burned in the equipment.
9. In coal-fired oven configurations, in the event any type of coal other than anthracite coal fuel has been used.
10. Damage resulting from the use of chemical cleaning products in the oven, as well as any damage from liquids or chemicals, including water, being poured or sprayed into the oven.

If any oral statements have been made regarding this appliance, such statements do not constitute warranties and are not part of the contract of sale. This Limited Warranty constitutes the complete, final and exclusive statement with regard to warranties.

THIS LIMITED WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER WRITTEN, ORAL OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE OR WARRANTY AGAINST LATENT DEFECTS.

LIMITATIONS OF LIABILITY

In the event of warranty claim or otherwise, the sole obligation of Wood Stone shall be the repair and/or replacement, at the option of Wood Stone, of the appliance or component or part thereof. Such repair or replacement shall be at the expense of Wood Stone with the exception of travel over 100 miles or two hours, overtime, and holiday charges which shall be at the expense of the purchaser. Any repair or replacement under this warranty does not constitute an extension of the original warranty for any period of the appliance or for any component or part thereof. Parts to be replaced under this warranty will be repaired or replaced at the option of Wood Stone with new or functionally operative parts. The liability of Wood Stone on any claim of any kind, including claims based on warranty, expressed or implied, contract, negligence, strict liability or any other theories shall be solely and exclusively the repair or replacement of the product as stated herein, and such liability shall not include, and purchaser specifically renounces any rights to recover, special, incidental, consequential or other damages of any kind whatsoever, including, but not limited to, injuries to persons or damage to property, loss of profits or anticipated profits, or loss of use of the product.

TO SECURE WARRANTY SERVICE

If you claim a defect covered by this Limited Warranty, contact:

Wood Stone Corporation, Attn: Service Department, 1801 W. Bakerview Rd., Bellingham, WA 98226 USA
Phone 1.800.988.8103 or 1.360.650.1111



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